

Pictorial guide for Tub Shower Room S-1630 Front frame installation

This is a picture guide to go along with the video instruction

In this presentation you will learn how to install the S-1630 Front Frame

- **Components 3-6**
- **Stile and Panel Characters 7-12**
- **Bottom Track to Stile Installation 13-18**
- **Bottom Track to Middle Stile Installation 19-33**
- **Top Track to Stile Installation Page 34-38**
- **Top Track to Middle Stile Installation 39-48**
- **Second Panel Installation 49- 61**
- **Assembled Front Frame Page 52**

Please call 317-802-9363 (Toll-free 1-877-358-7458 if you have any questions. Thank you for purchasing our product, and good luck!

S-1630 Front Frame Components

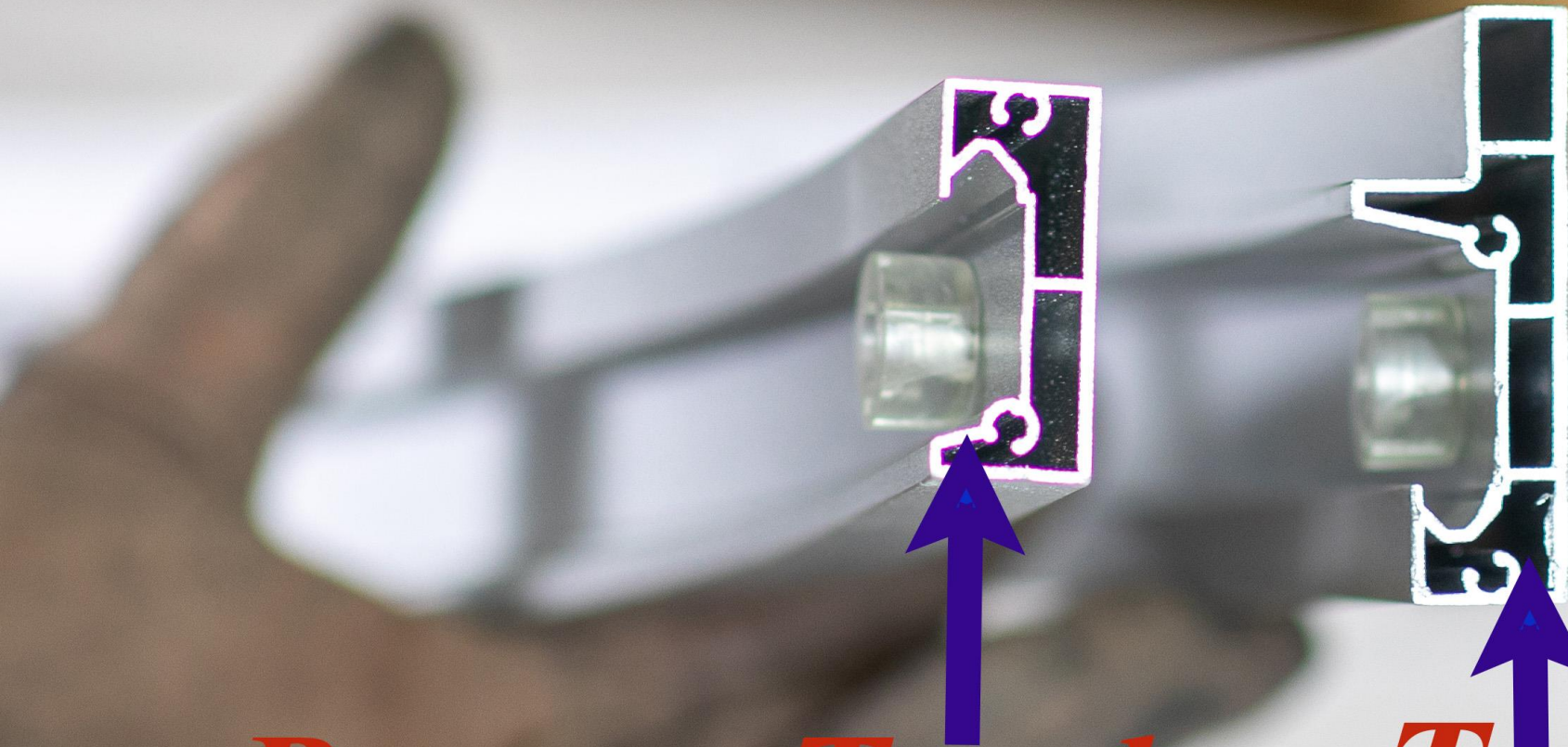
1. two front panels with stiles installed

2. Top and bottom tracks

3. Screws



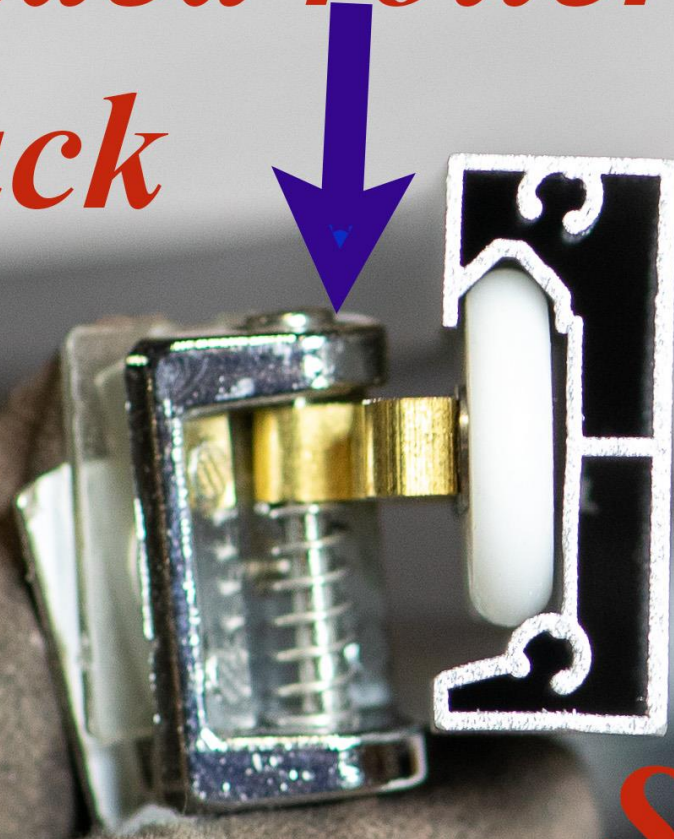
Top and Bottom Tracks



Bottom Track

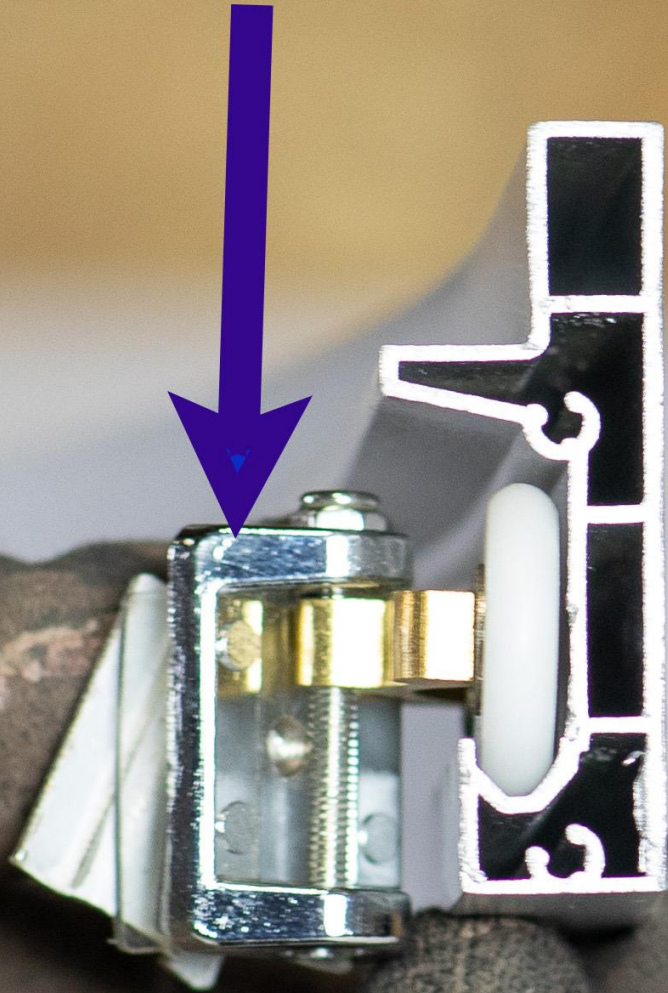
Top Track

*Spring loaded rollers are for
bottom track*



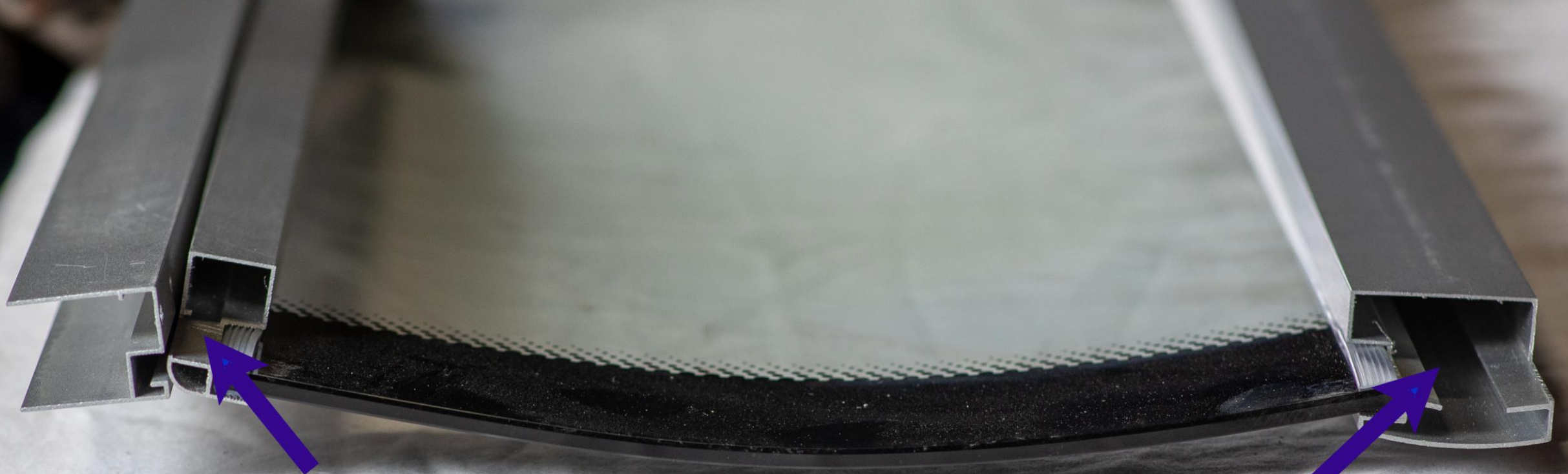
*Springs push
rollers upwards*

Top track uses rollers with screws



*Use screws
to adjust
door's height*


Front panel that connects to front flat wall



These cutouts are for tracks

Reminder: Top track is wider than bottom.

Therefore, the cutouts are wider for the top track

A black strap clamp is shown in the foreground, clamping a wooden frame against a glass panel. The clamp has a large black handle and a long black strap. The wooden frame is light-colored and appears to be made of wood. The glass panel is clear and reflects the surroundings. In the background, there are more wooden frames and glass panels, suggesting a workshop or a factory setting. The text "Use a clamp to hold the panel and stiles tightly together" is written in red, italicized font in the upper right corner.

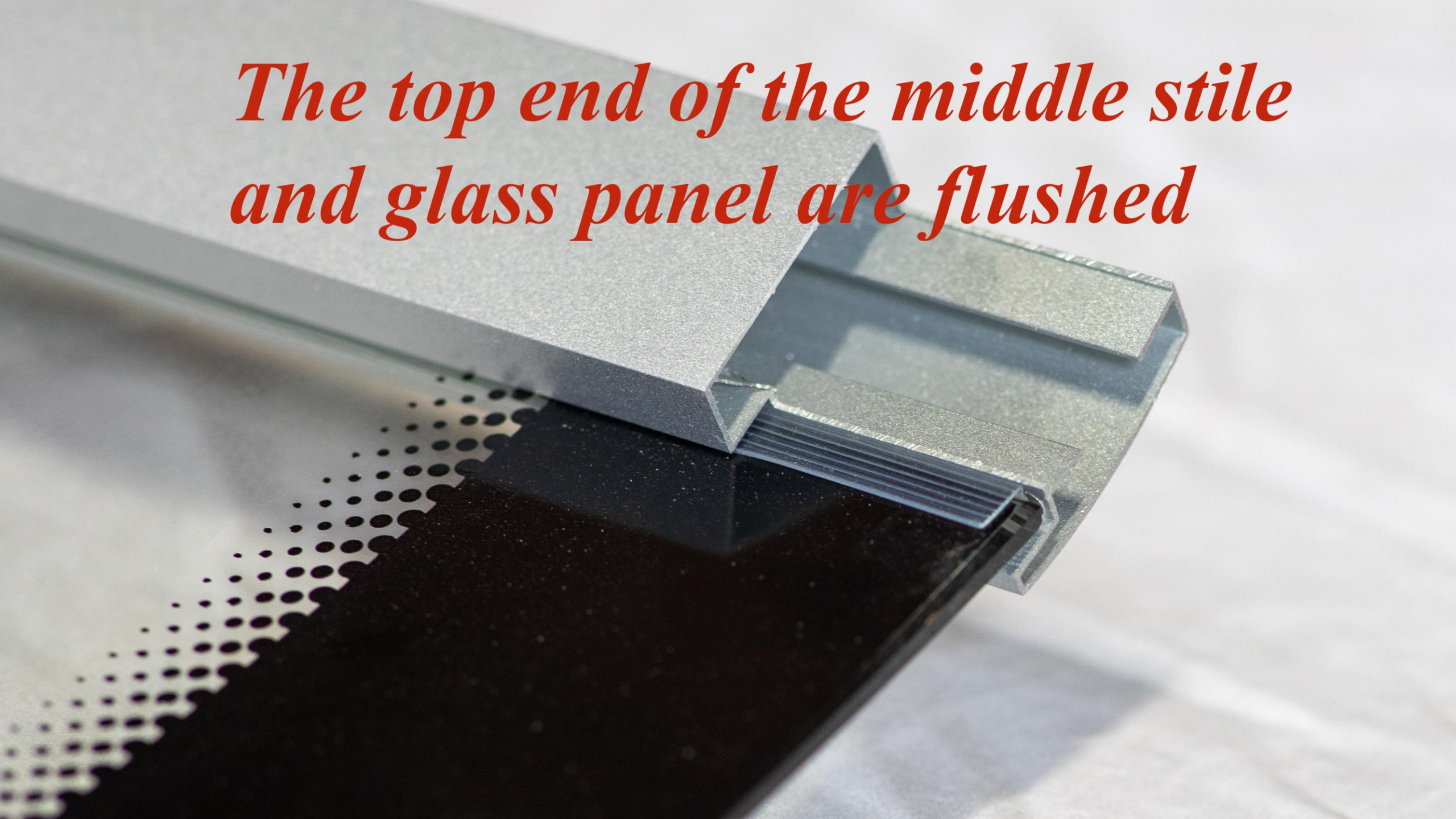
Use a clamp to hold the panel and stiles tightly together

You may use a 7/8" dia wood dowel to protect frames

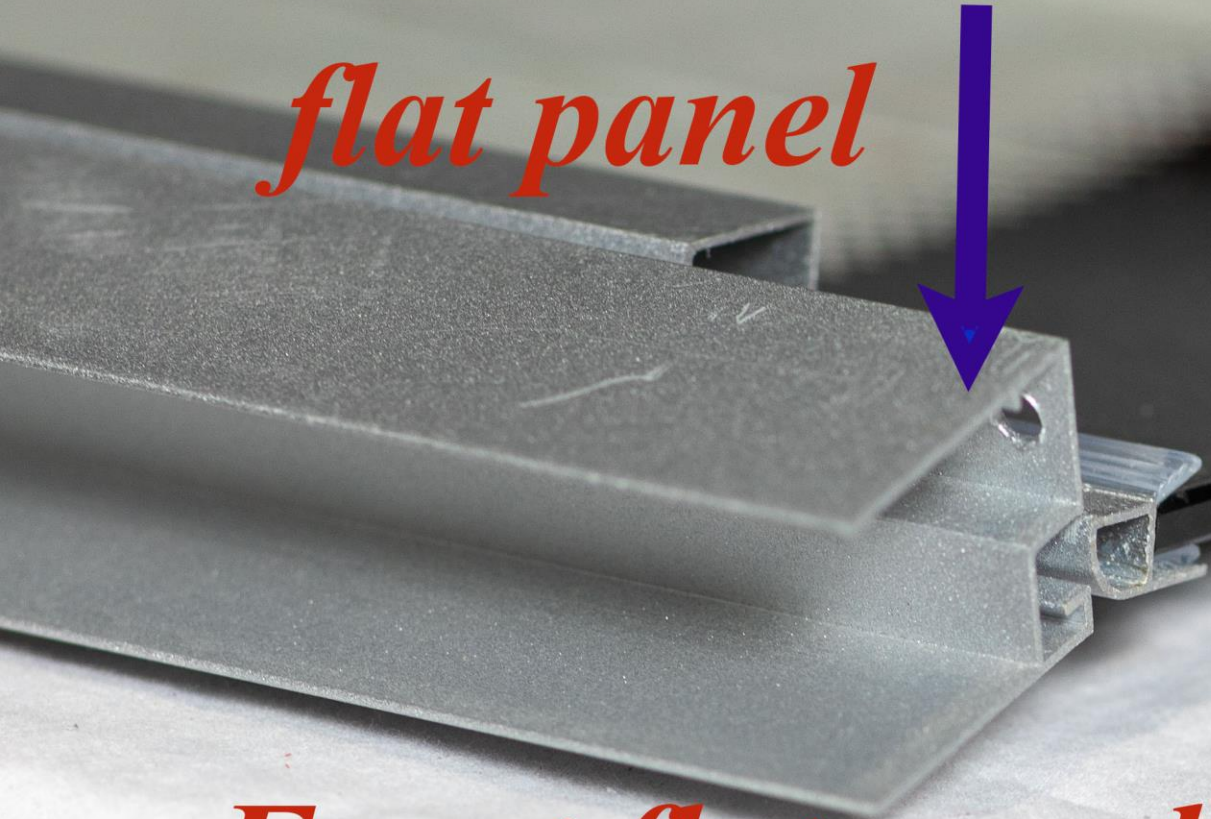
*Use rubber mallet to tap the stiles
to flush the stiles and glass panel*



*The top end of the middle stile
and glass panel are flushed*



*Stile that shall connect to the front
flat panel*



*Front flat panel is not a part of this
front frame installation guide*

The track that connects to “flat panel” stile has a sharp angle





*The other end of the track
has straight angles*

*Now let's attach the panel to
the bottom track*

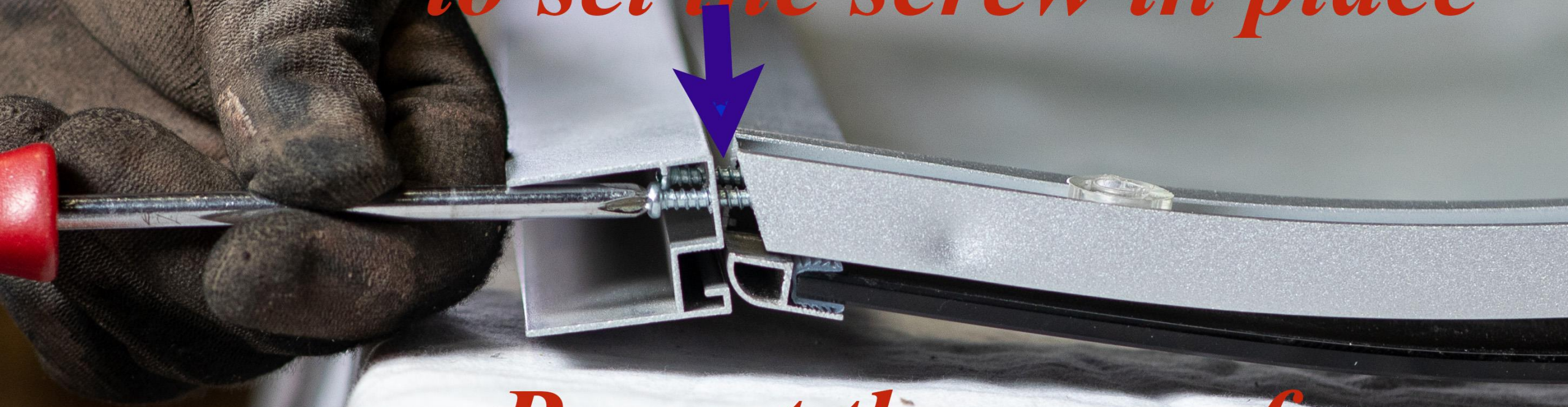


*Let 7/8" screw go through
this pre-drilled hole on stile*



*Set the screw to the
screw hole in the track*

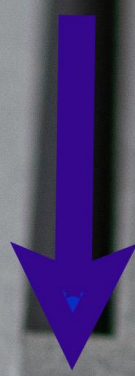
*Make a couple of turns
to set the screw in place*



*Repeat the same for
the second screw*



*Use power screw driver
to tighten alternatively*



Make sure the connection is tight!



Now let attach track to middle stile



Now let attach track to middle stile



*Topview of the clamp
location*

*Use 1/16" drill bit to
drill a pilot hole on 1st
layer of stile*



*Use 3/8" long
metal screw*



*Install the screw
through the pre-drilled
hole*



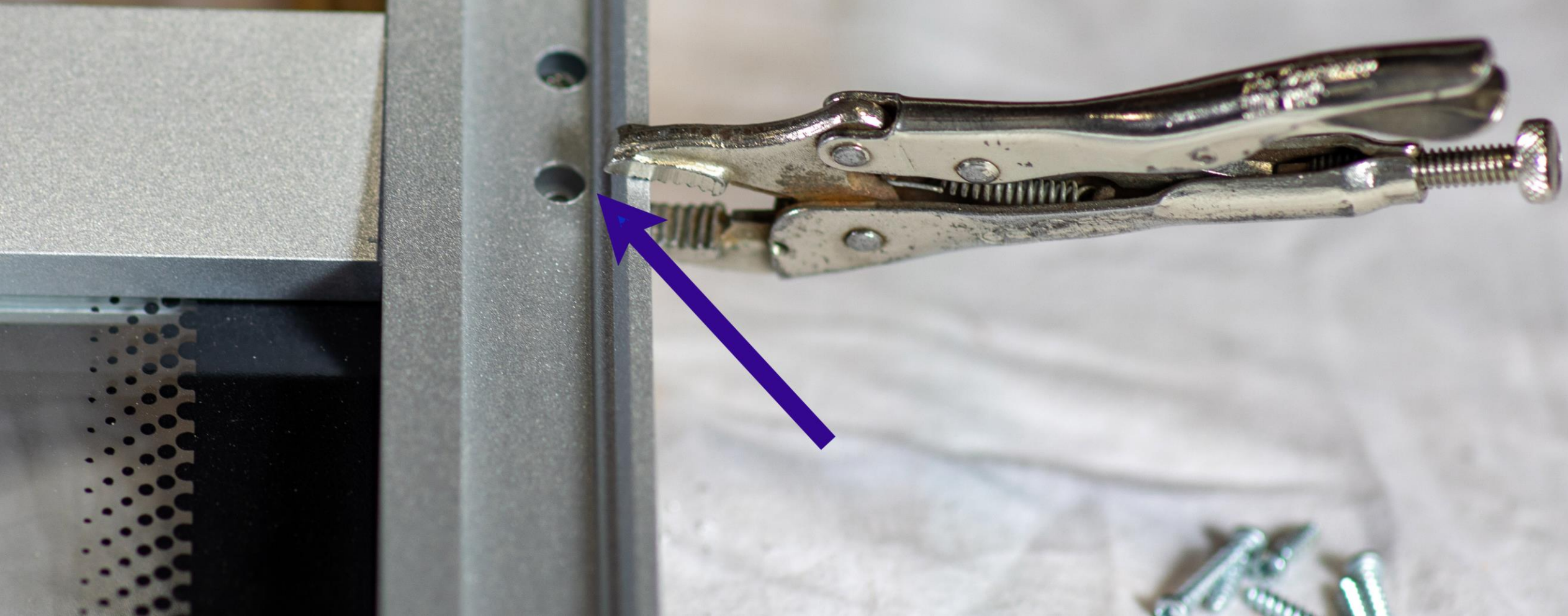
Sideview of installed screw




*Grip and Clamp the track and stile
at second screw point*



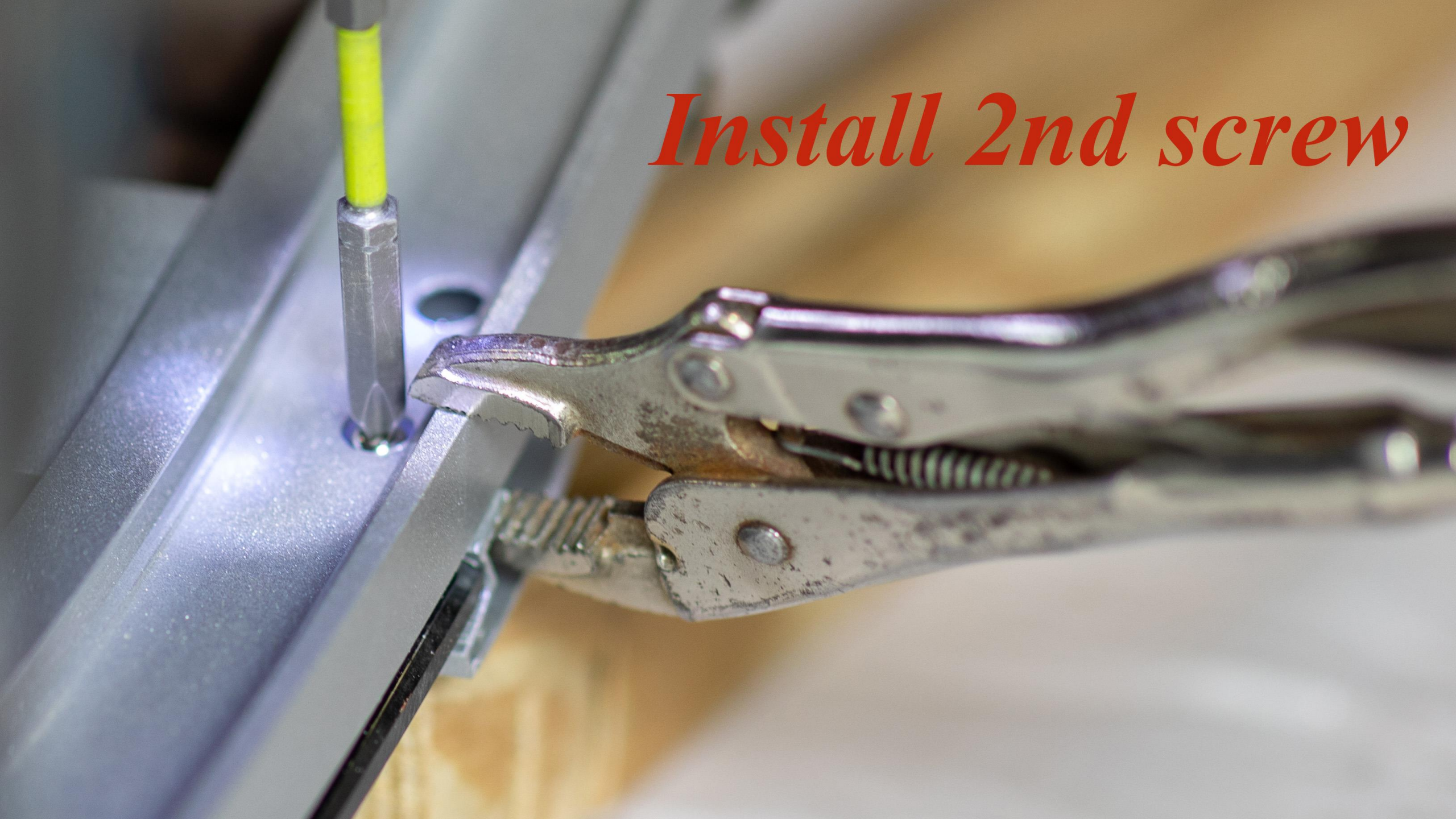
*Topview of second screw point
and clamp pliers*





*Use 1/16" drill bit
to drill a pilot hole
on the first
layer of
stile only*

Install 2nd screw



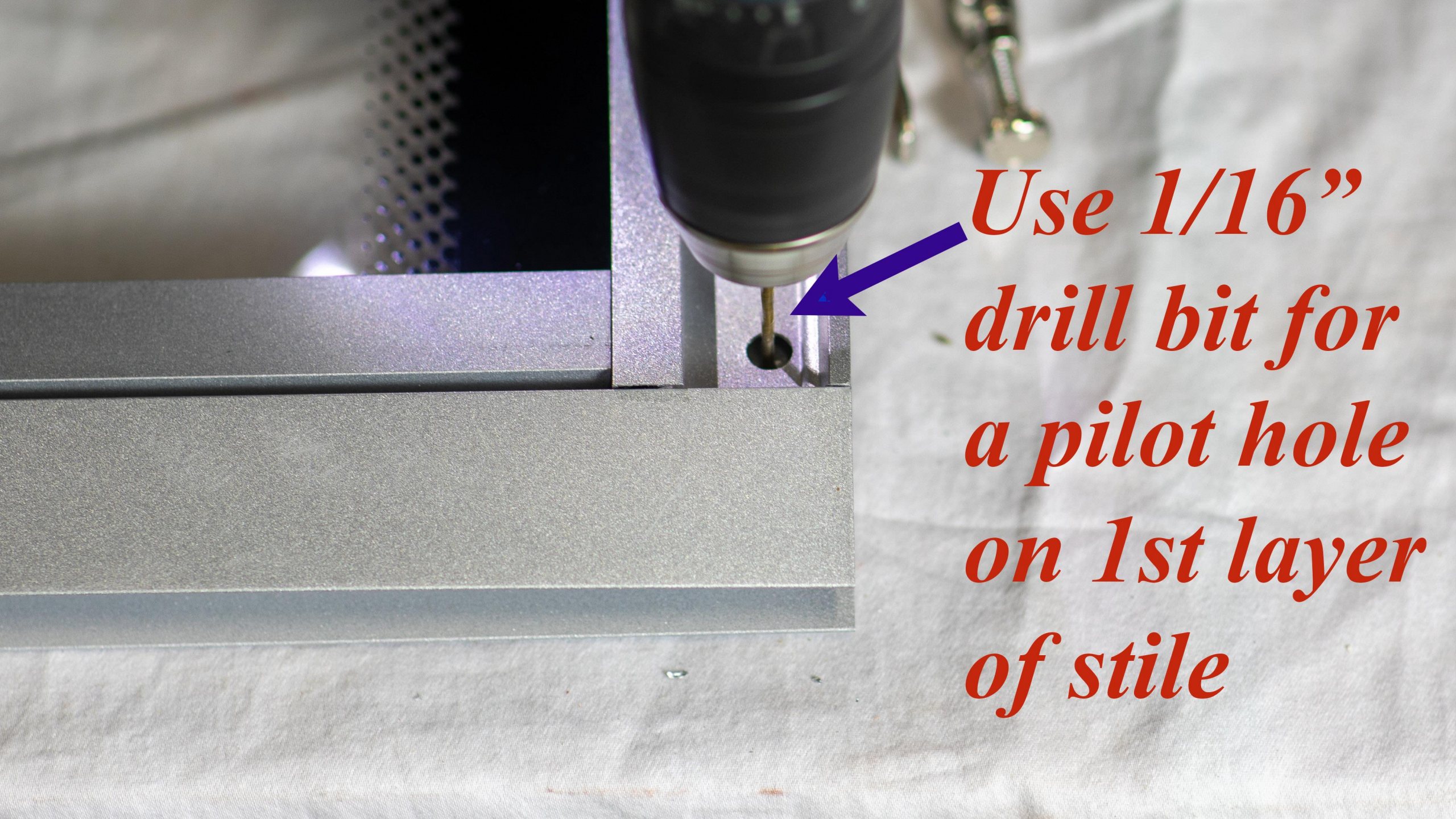
Only two 1/4"
screws used



This is where we use an 1/4" screw



on this front panel that connects to front flat panel



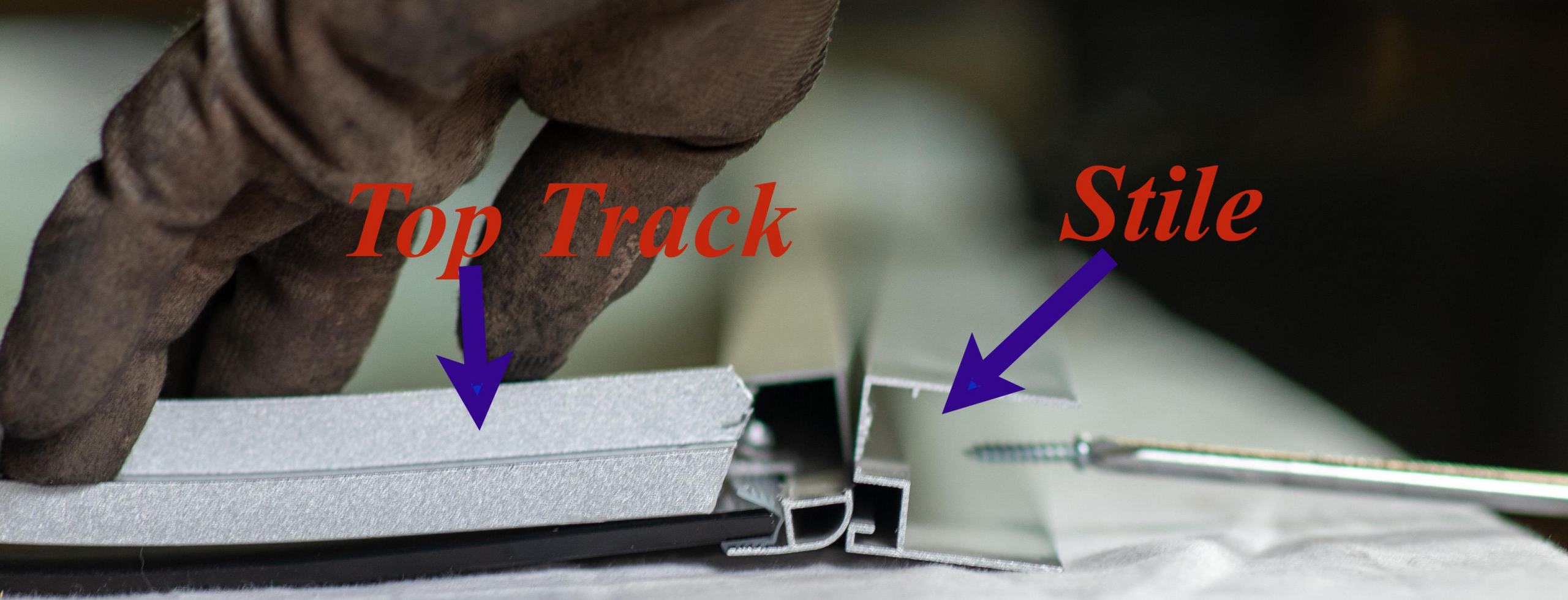
Use 1/16" drill bit for a pilot hole on 1st layer of stile



Sideview of 1/4" screw

*We will use these 7/8" long
stainless steel screws next*





Top Track

Stile

Attach top track to stile



Set 7/8" long iron screws in place



Set both screws in place



Tighten both screws alternatively



*Pilot hole
on this layer*

*Use 1/16" drill bit to
drill a pilot hole on stile*



Use 7/8" stainless steel screw to attach



Sideview of Screw installed



Top track

A close-up photograph of a window frame assembly. The frame is made of silver-colored metal. A top track is visible, and a middle stile is being attached to it. A hinge mechanism is shown connecting the two parts. A blue arrow points from the text 'Top track' to the top track, and another blue arrow points from the text 'Middle Stile' to the middle stile.

Middle Stile

*Now let's attach top track to
middle stile*



*First layer of
middle stile*

*Use locking grip pliers to clamp
track and stile next to the hole*

Clamp is right next to the hole



Top view of the clamp location



*Use 1/16" drill bit to drill
a pilot hole on middle stile*



*Install 7/8" stainless steel
screw*



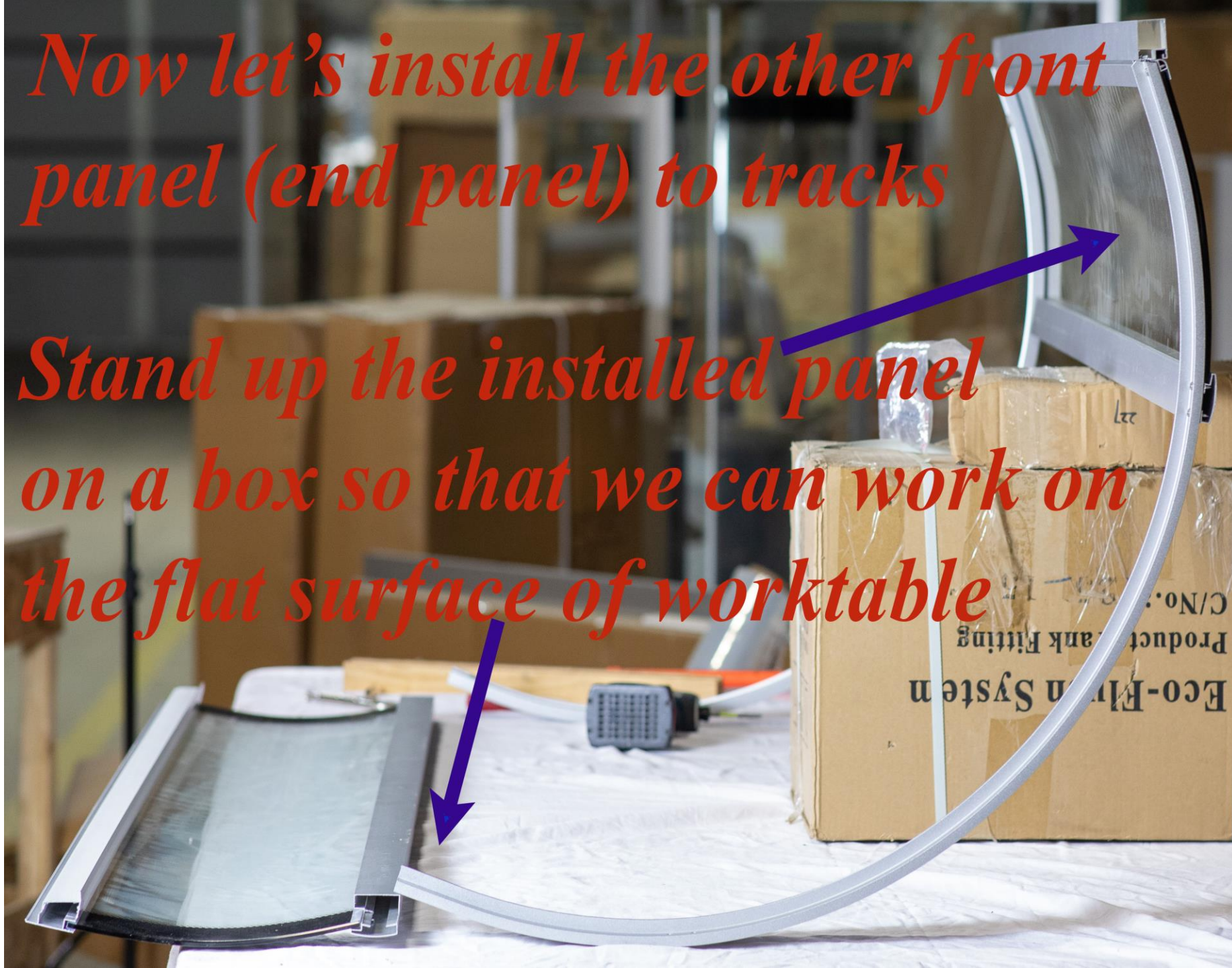
*Repeat the same procedure
on the second hole/screw*



*Sideview of screws
installed*


Now let's install the other front panel (end panel) to tracks

Stand up the installed panel on a box so that we can work on the flat surface of worktable





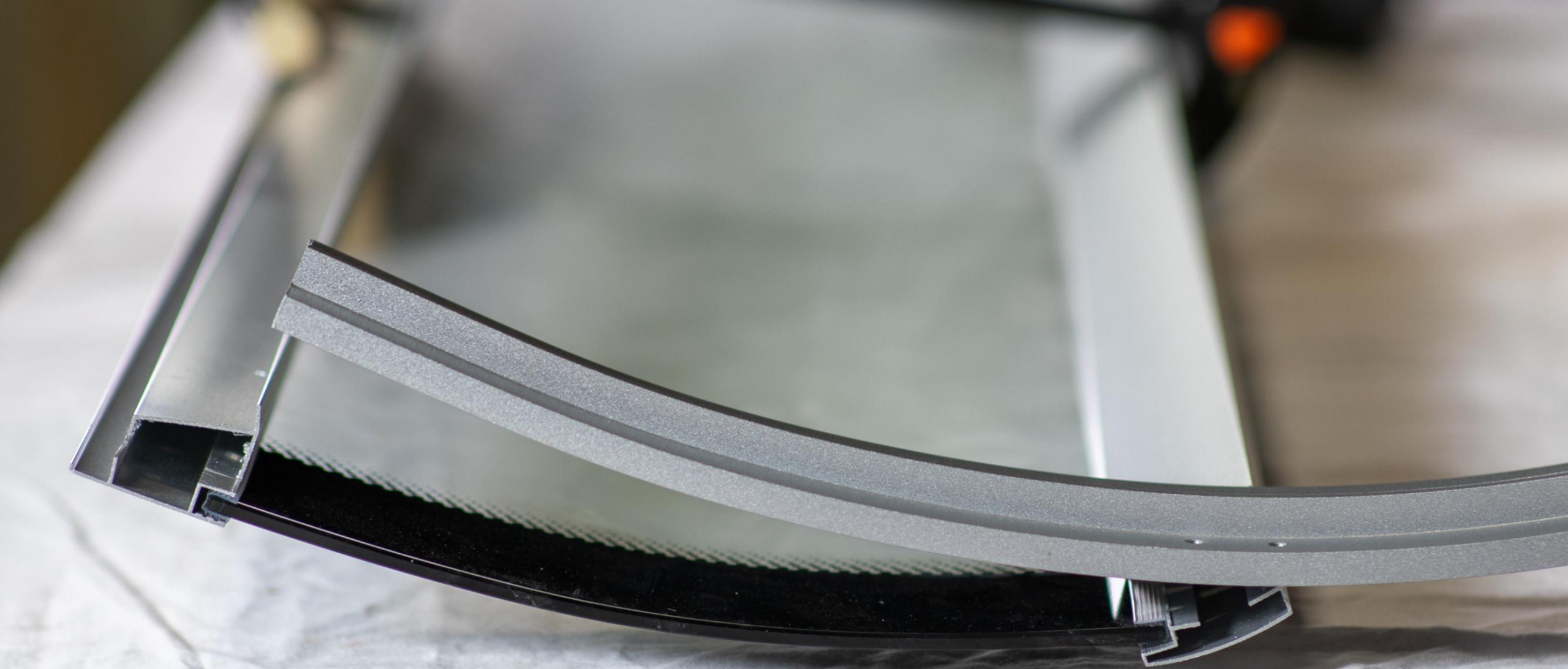
*Clamp the second panel
to keep stiles and panel tight*



*Tap with rubber mallet to
flush stiles and glass panel*

*This is how it looks like
after clamping and
tapping. Tracks are
on top of the panel
ready for attachment*





Track (top) aligned up with panel



*Set two screws in place
but don't tighten them*



*Set both screws at bottom track
but don't tighten them*



Now tighten four screws on both top and bottom tracks alternatively

*Follow the same procedure
to attach tracks to middle
stiles*

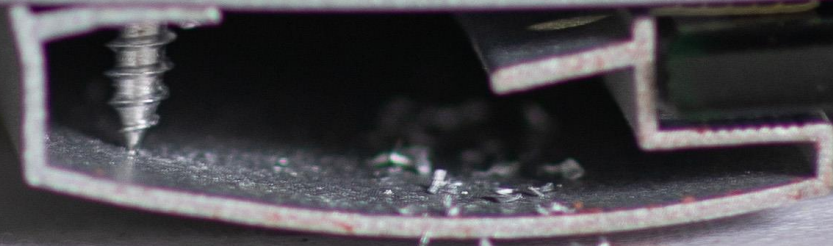


*Just a review that bottom
track uses 3/8" long screw*



*Because the screw is
countersunk*

*Here is a sideview of 3/8" screw on
bottom track and middle stile*



Top track uses 7/8" long stainless steel screws



*Both 7/8" screws installed on
top track attached to middle stile*



*Flat
panel
(not part
of this
installation)*

*Panel
next
to
flat
panel*

Top Track

*C
u
r
v
e
d
P
a
n
e
l*

Bottom Track

