# Pictorial guide for SL-1615 Front frame installation

This is a picture guide to go along with the video instruction

# In this presentation you will learn how to install the SL-1615 Front Frame

- Step (1) Understand the top and bottom tracks ( Starts at slide 5)
- Step (2) Attach bottom tracks to small front panel (Starts at slide 8)
- Step (3) Connect bottom track to middle stile (Starts at side 17)
- Step (4) Attach top track to small front panel  (Starts at slide 22)
- Step (5) Connect top track to middle stile (Starts slide 25)
- Step (6) Attach big panel to tracks (Starts slide 26)
- See final product (Slide 27)

Please call 317-802-9363 (Toll-free 1-877-358-7458 if you have any questions. Thank you for purchasing our product, and good luck!
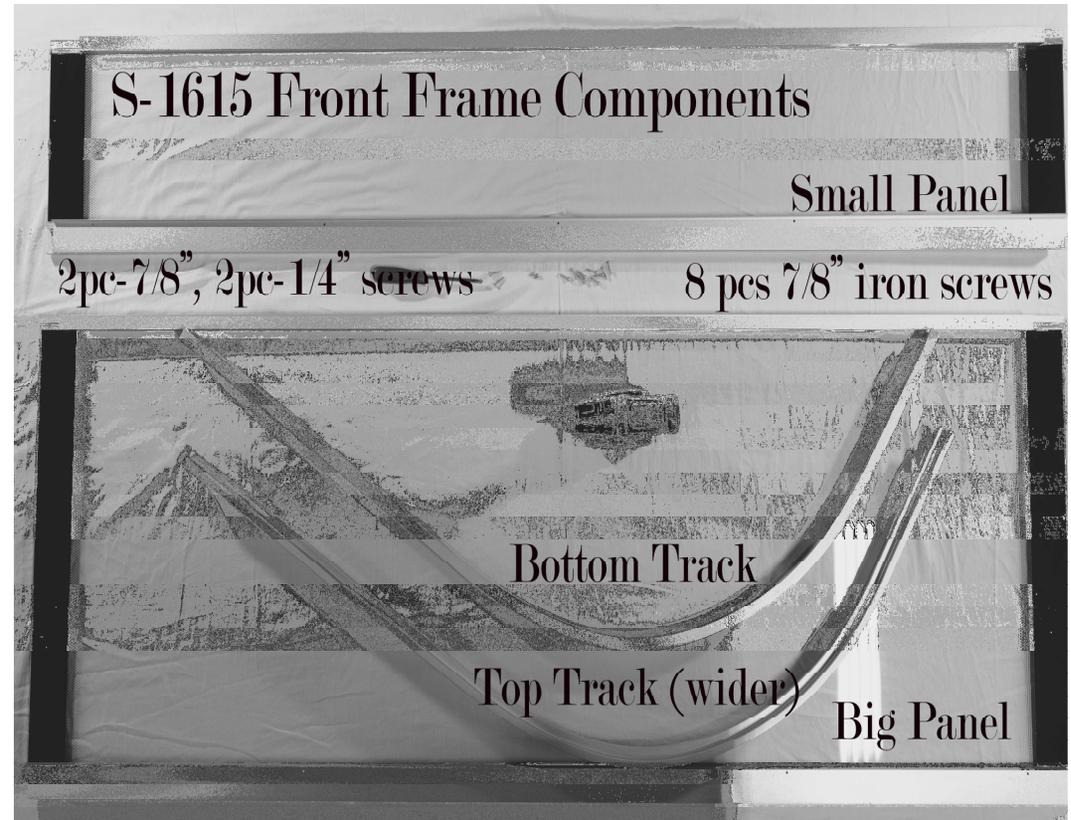
# Front frame installation

This installation guide is suitable for both left and right hand orientations of S-1615 shower rooms
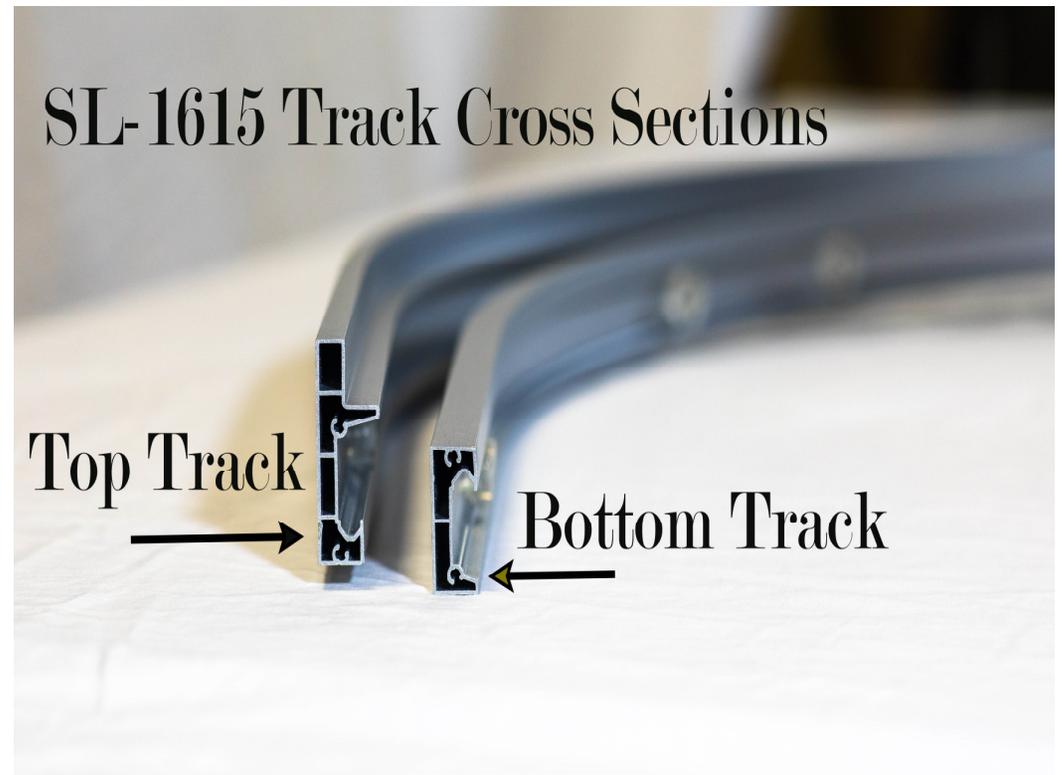


SL-1615 Front Frame Installation Instruction

Right Hand

Left Hand

By A. H. Furnico, Inc.

# Front Frame Components

Here are the components of the front frame: one small and one big front panels, top and bottom tracks, eight 7 8th inch long screws, two quarter inch long screws, and two 7/8 inch long stainless steel screws
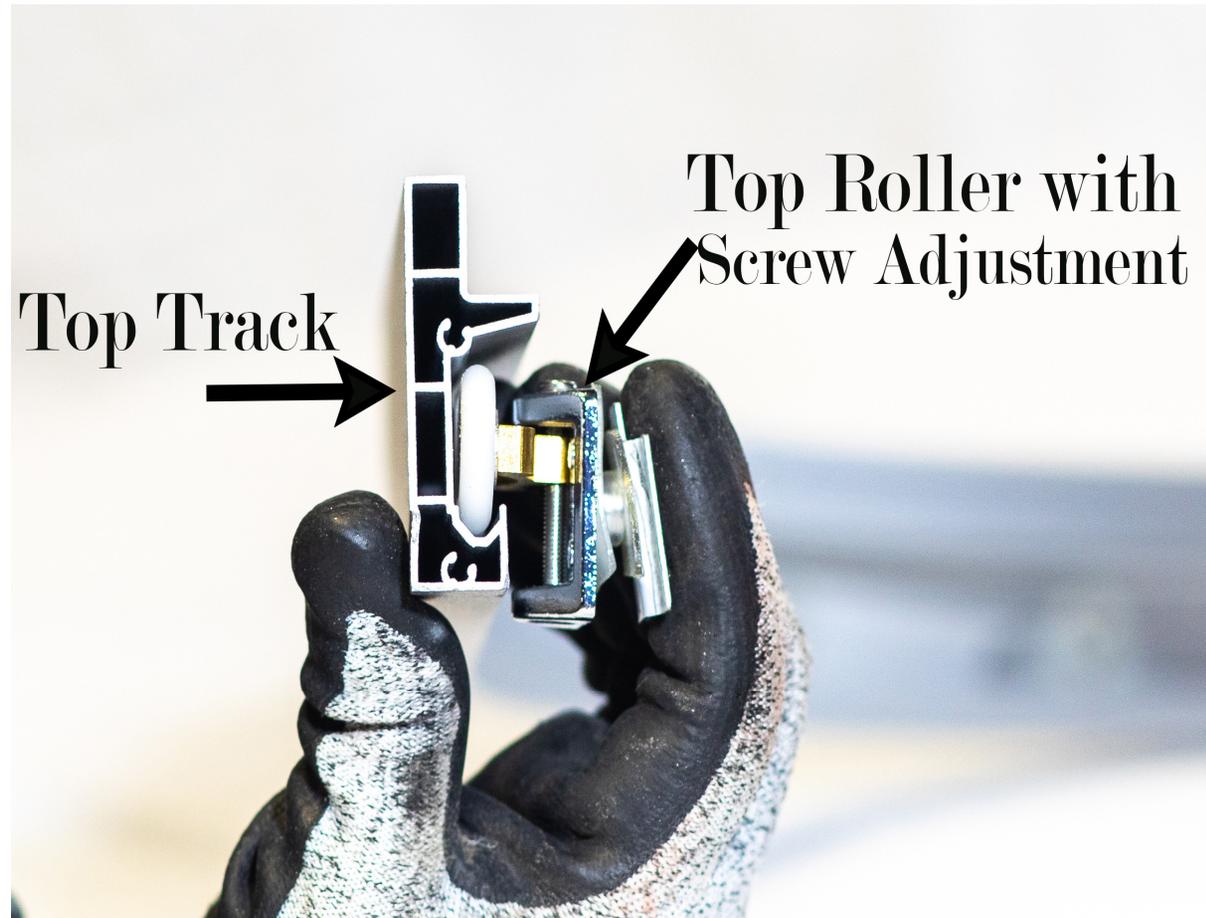


S-1615 Front Frame Components

Small Panel

2pc-7/8", 2pc-1/4" screws

8 pcs 7/8" iron screws

Bottom Track

Top Track (wider)

Big Panel

# Track Cross Sections

Here are cross sections of big top track and small bottom track.


SL-1615 Track Cross Sections
Top Track
Bottom Track

# Top tracks

Here is how the top rollers placed into the top track. The top rollers have screw adjustments.
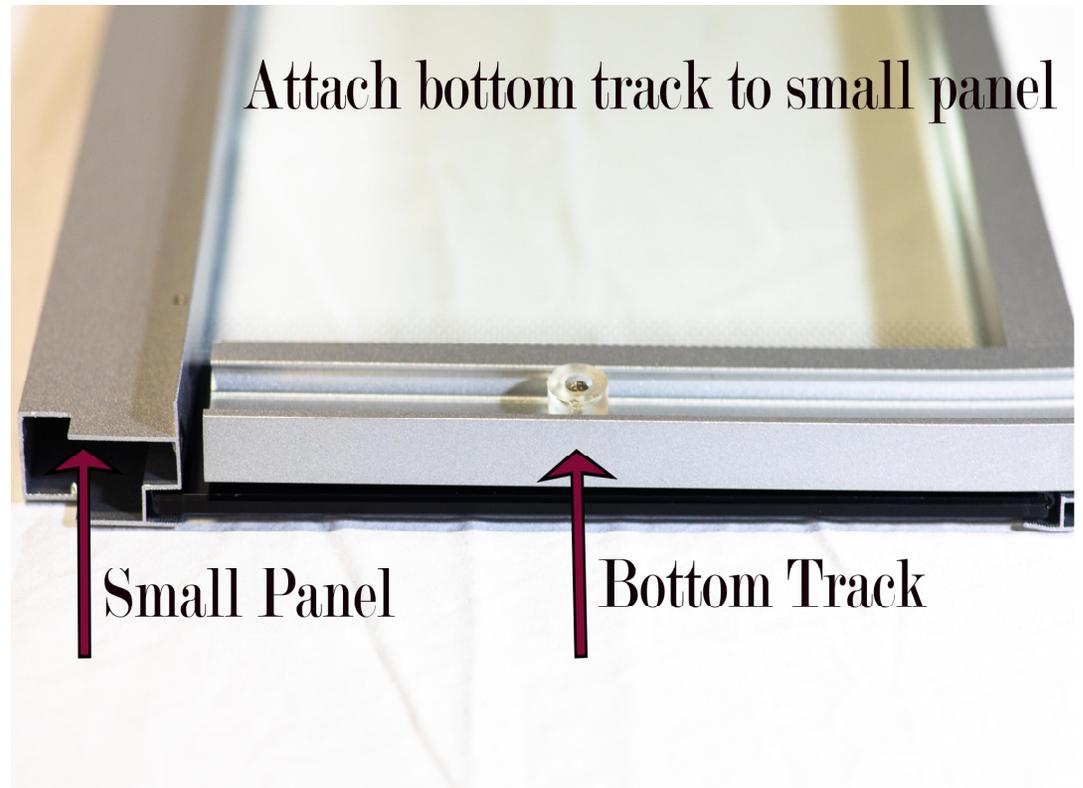


Top Track

Top Roller with Screw Adjustment

# Bottom Rollers

Here is how the bottom rollers placed into the bottom track. The bottom rollers are loaded with springs pushing the rollers upwards.
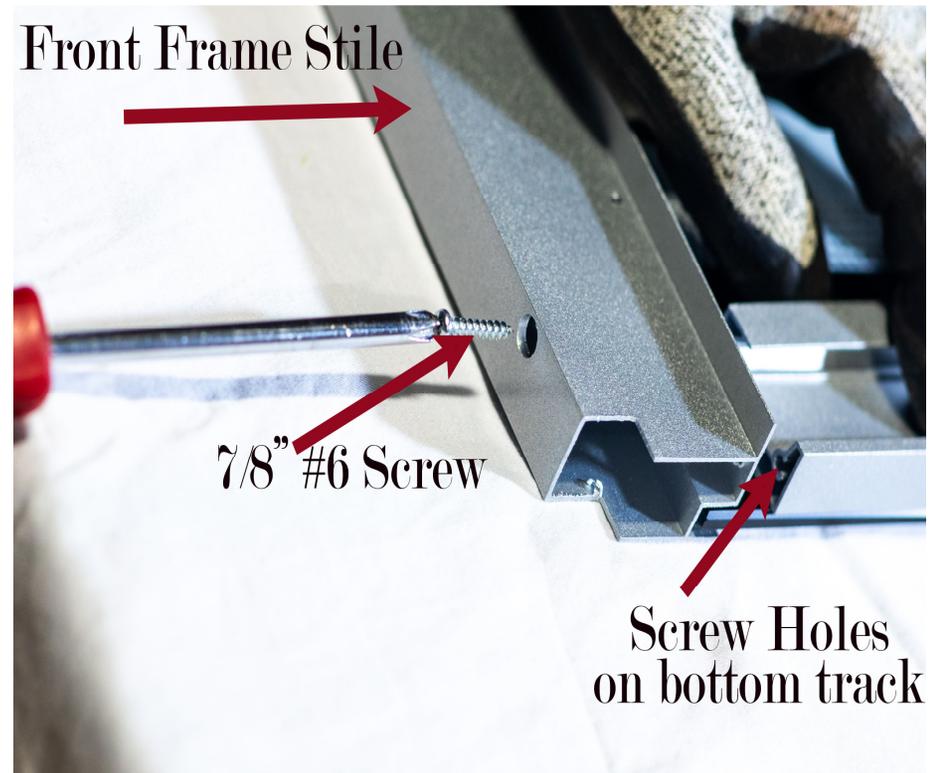
# Attach Bottom track to small front panel

Let's attach the bottom track to the small front panel.  Lay the panel on a blanket covered worktable with flat surface facing down.  Put the short leg of the track over the panel glass and slide it towards the frame stile.
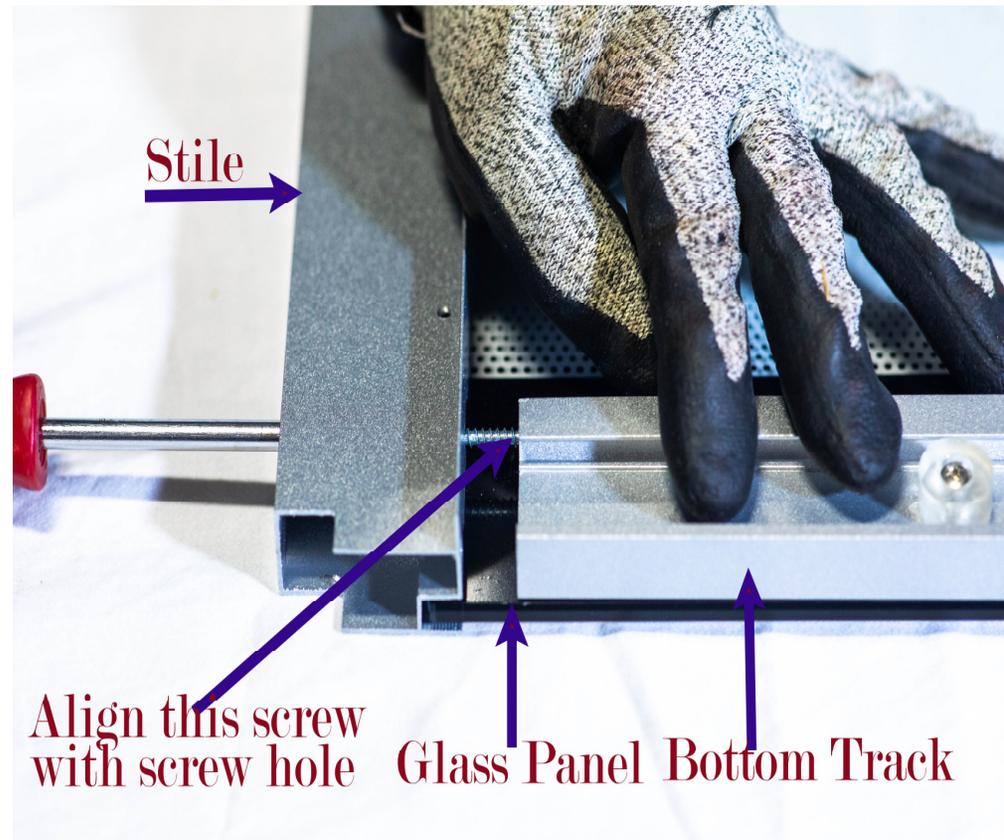


Attach bottom track to small panel

Small Panel

Bottom Track

# Attach Bottom track to small front panel Step 2

Put 7/8" long iron screw through the pre-cut hole on the stile side.



Front Frame Stile

7/8" #6 Screw

Screw Holes
on bottom track

# Attach Bottom track to small front panel Step 3

Align up the screw to the screw hole in the track.



Stile

Align this screw with screw hole

Glass Panel  Bottom Track

# Attach Bottom track to small front panel Step 4

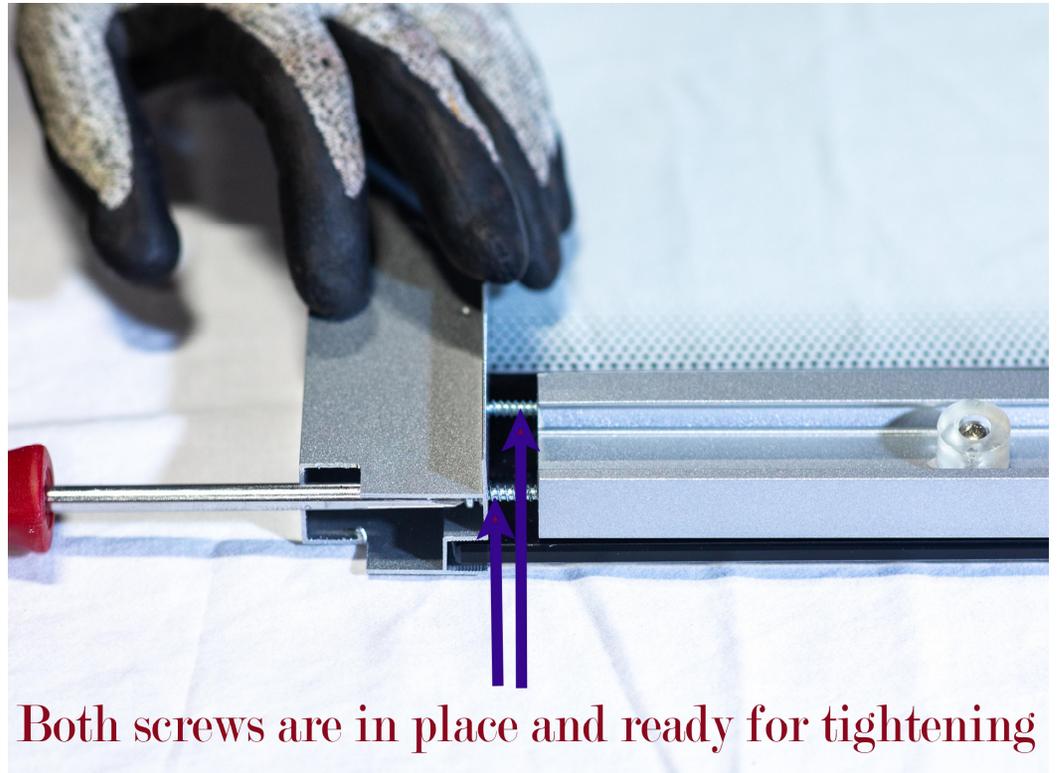Make a couple of turns to ensure that the screw stays in place.



Make a couple of turn to let Screw stay in place

# Putting screw in place

Install the second 7/8" screw the same way



Put the second screw in place

# Putting the screws in place

Both screws are in place and ready for tightening.



Both screws are in place and ready for tightening

# Let us tighten the screws.

A power screw-driver can be used.



Tighten the scews
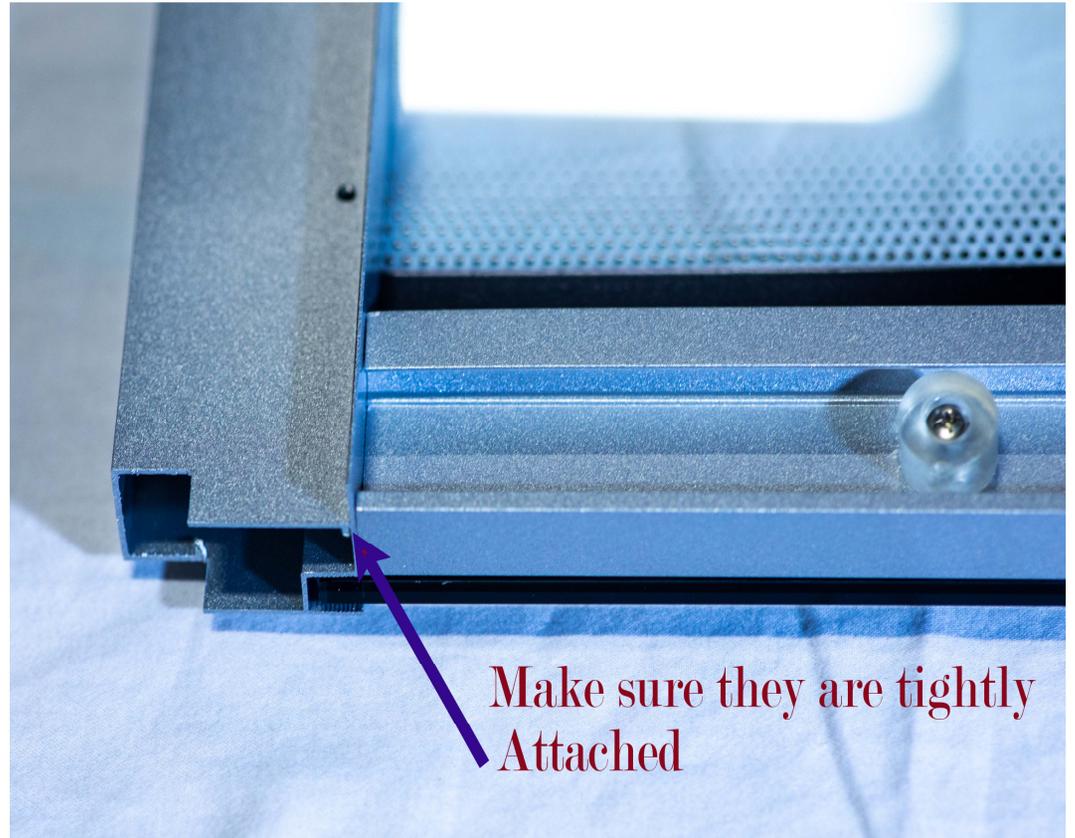A Power drill comes in handy

# Make sure screws are tight
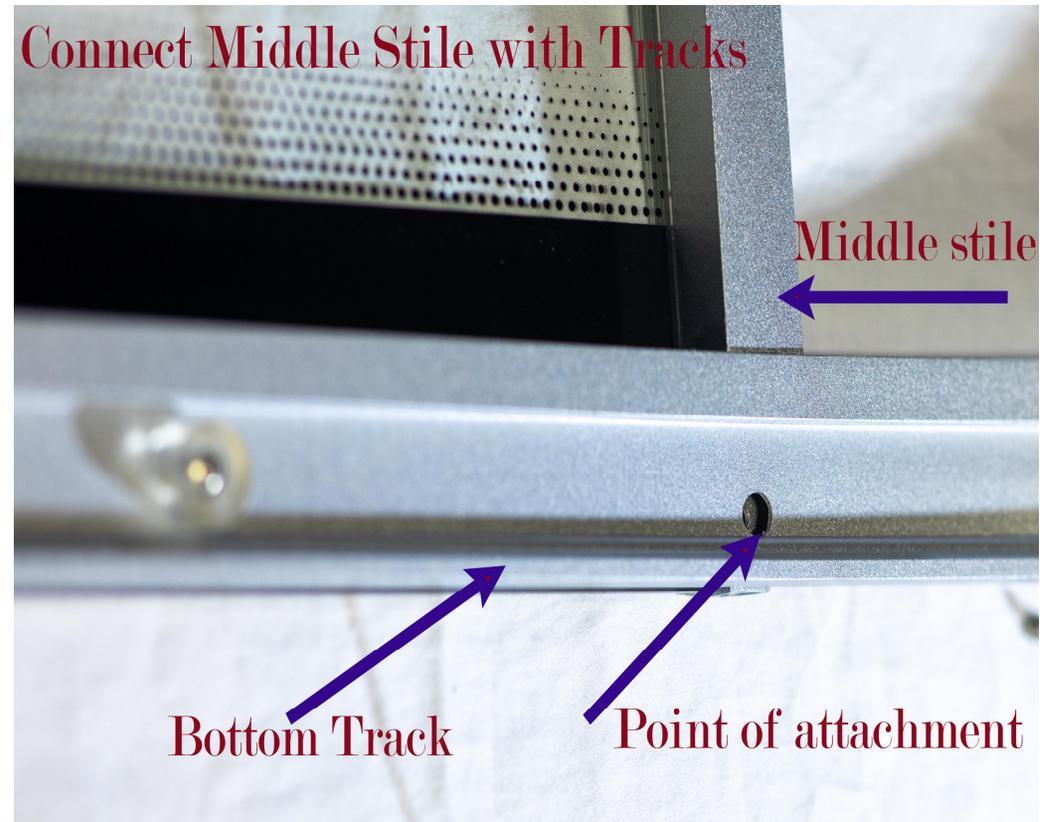
Secure the second screw



Secure the second screw

# Track attachment

Make sure that the track is attached tightly to the stile.



Make sure they are tightly Attached

# Connect middle stile

Now let's connect the track to the middle stile.

# Nick the stile

Use 1/16" drill bit to nick on the stile to create a small dimple.
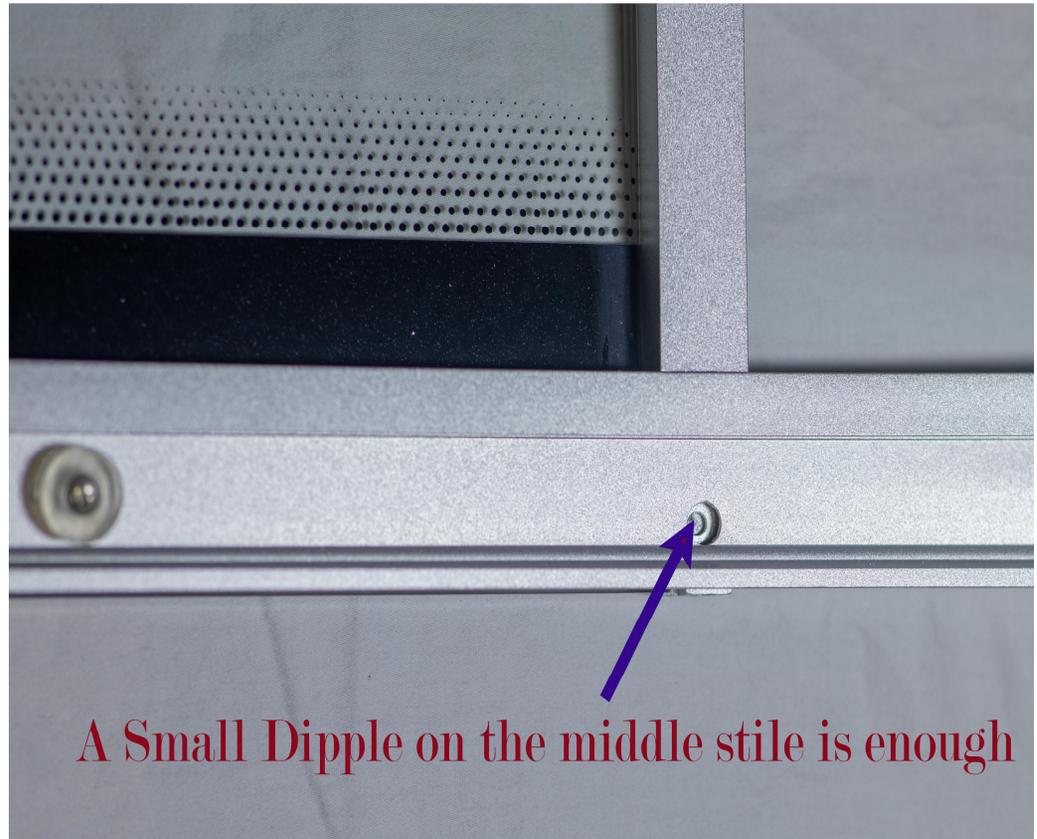


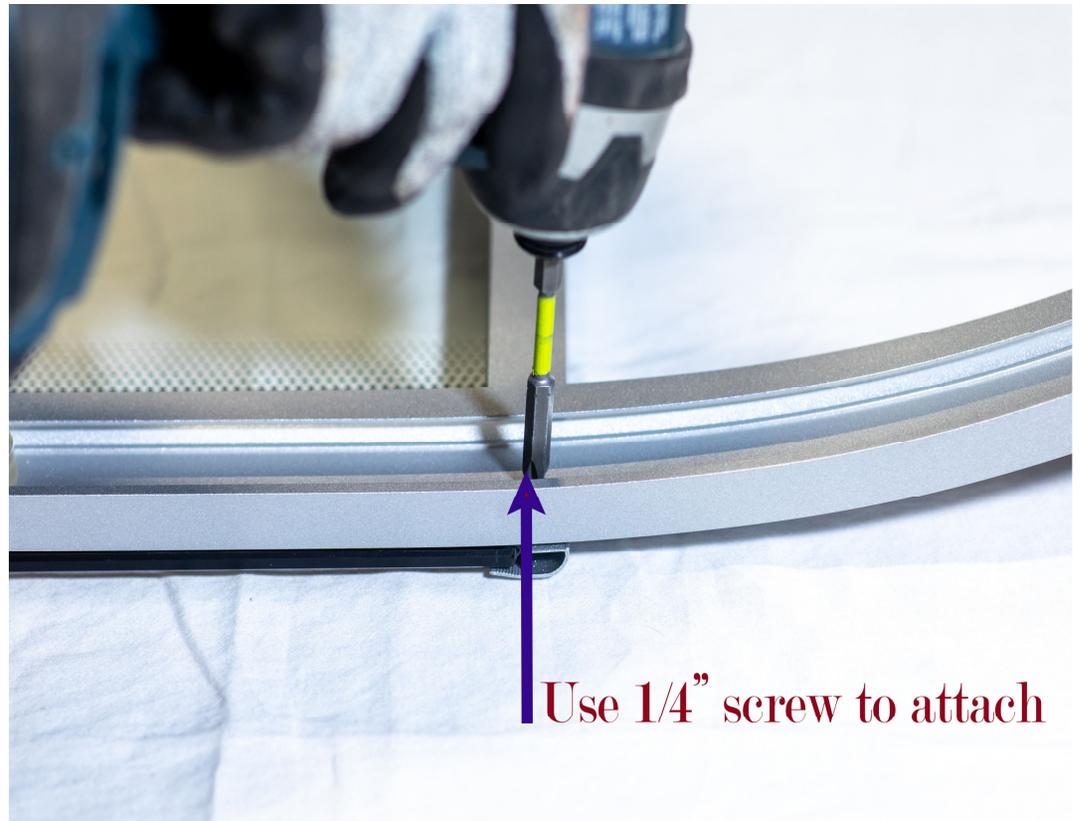Use 1/16" drill bit to nick on the stile

# Dimple is ready for screw

The screw tip will be able to punch through the dimple.



A Small Dipple on the middle stile is enough

# Attach the stile

Use ¼" screw to attach.



Use 1/4" screw to attach

# Attachment finished

We now finished attachment of the
bottom track to the small panel



We finished attachment of bottom track
to the small front panel

# Top track attachment

Let's attach the top track, which is the wider track, to the small panel stile



Now let's attach top (wider) track to the stile

Stile

Top (wider) track

# Same process of bottom track

In the same way, place two 7/8" screws, through the stile, to the screw holes in the top track.
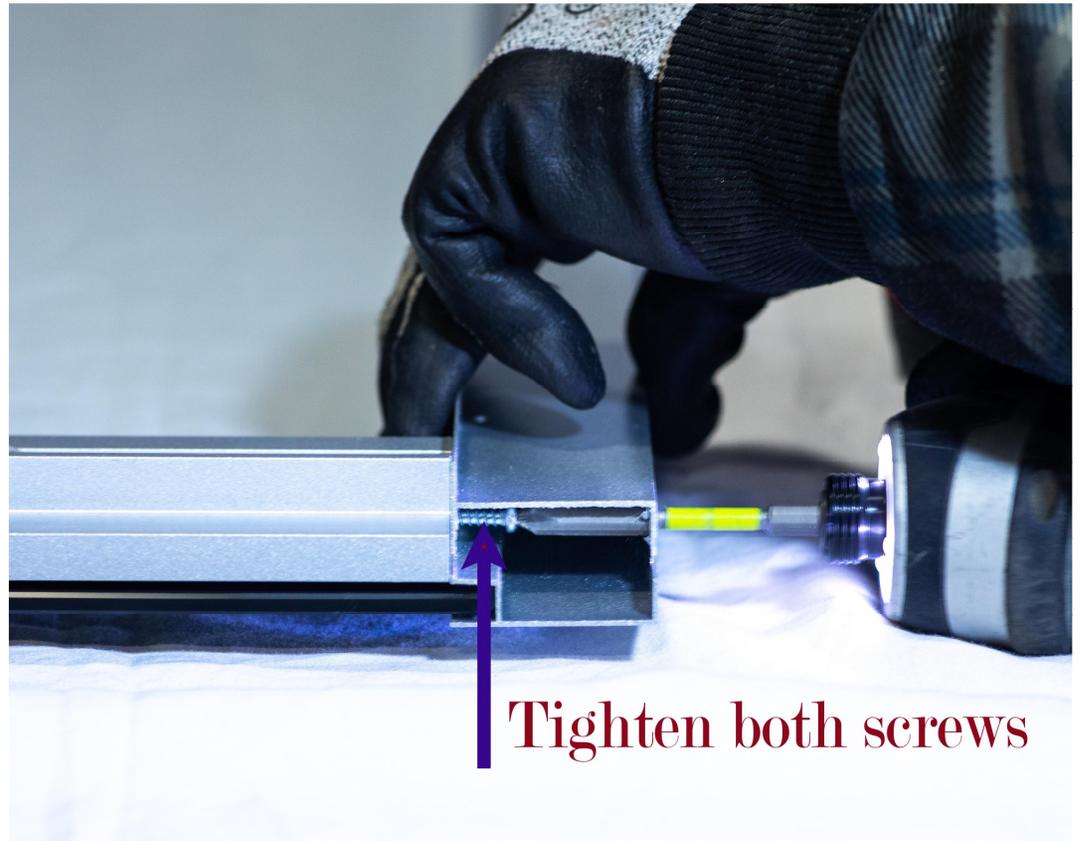


The procedure is the same as for the bottom track

Have both 7/8" screws in place

# Tighten screws

Tighten both screws with either hand or power screw driver.



Tighten both screws

# Middle stile

After nicking the dimple, use 7/8"
stainless steel screw to attach to the
middle stile.  The track is thicker, we
have to use 7/8" long screw instead of a
quarter inch.



Middle Stile and top track attached

# Big front Panel

Repeat the same procedures for the big front panel. To make the installation easier, we recommend to use a box to hold the installed small panel up so that the long straight legs of the tracks can lay flat onto the big panel.

# Shower completed

This is what is looks like completed.