

# Pictorial guide for Tub Shower Room S-1828 Front frame installation

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This is a picture guide to go along with the video instruction

In this presentation  
you will learn how  
to install the S-1828  
Front Frame

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Please call 317-802-9363 (Toll-free 1-877-358-7458 if you have any questions. Thank you for purchasing our product, and good luck!

The image shows the components of an S-1828 front frame, laid out on a white protective sheet. The components include two long, curved front panels with stiles installed, a top track, a bottom track, and several screws. The text is overlaid in a red, serif font.

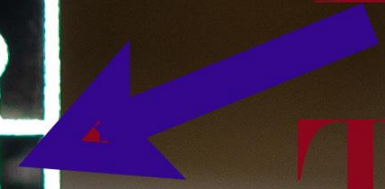
## S-1828 Front Frame Components

1. 2 front panels with stiles installed
2. Top and bottom tracks
3. Screws

Bottom  
Track

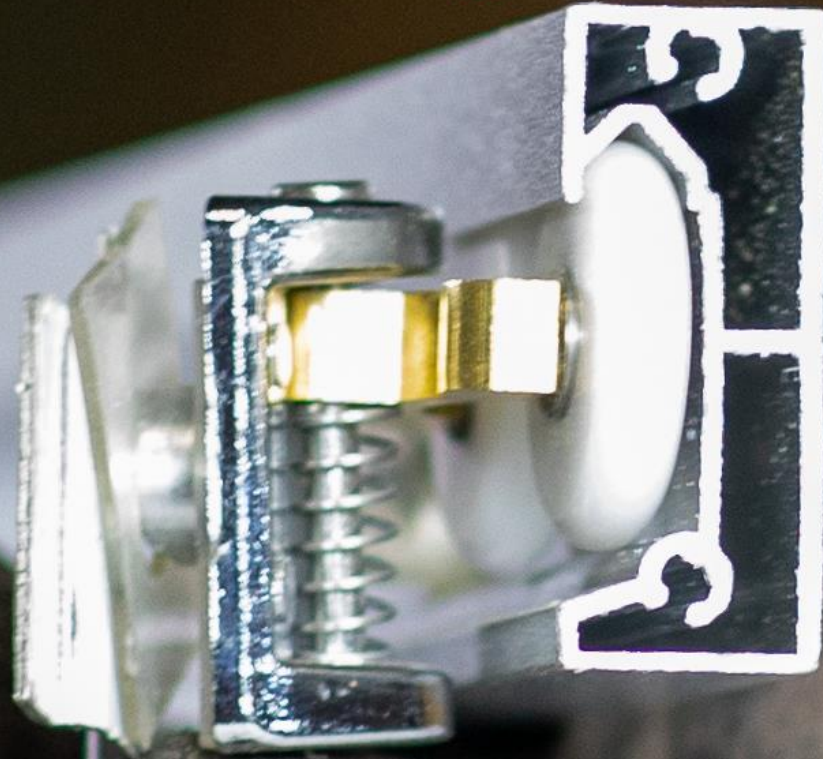


Top  
Track



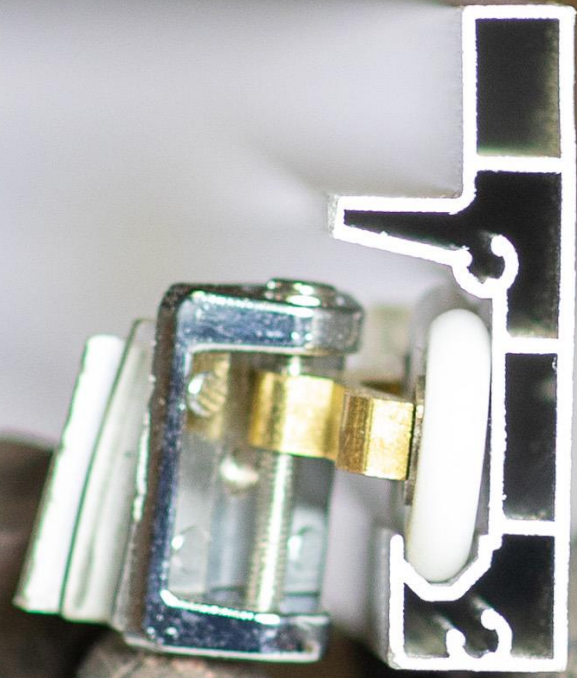
Top and bottom tracks

*Spring loaded rollers for bottom track*



*Spring pushes roller upward*

*Rollers with screws for top track*



*Use screw to adjust door's height*

*8-7/8" iron screws*



*4-3/8" Stainless Steel Screws*



*4-7/8" Stainless Steel Screws*



*Magnetically tipped Screw Driver*

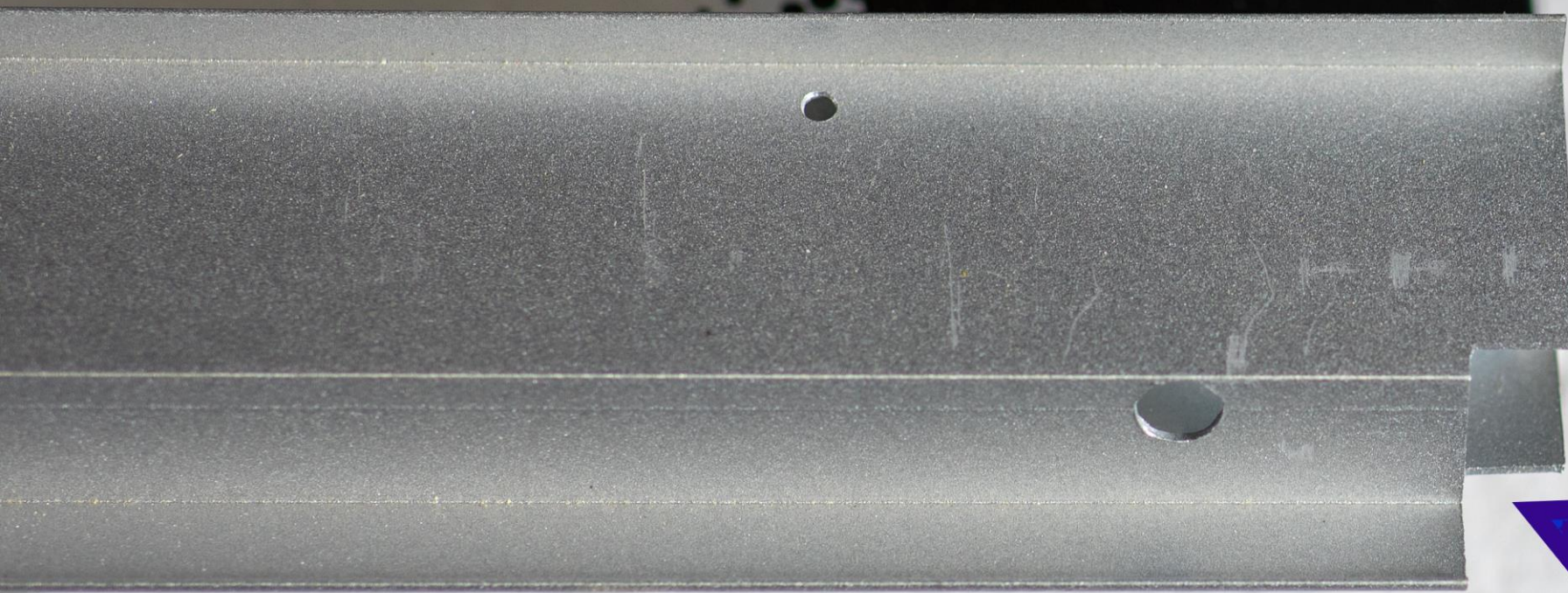


*Locking Grip Pliers*



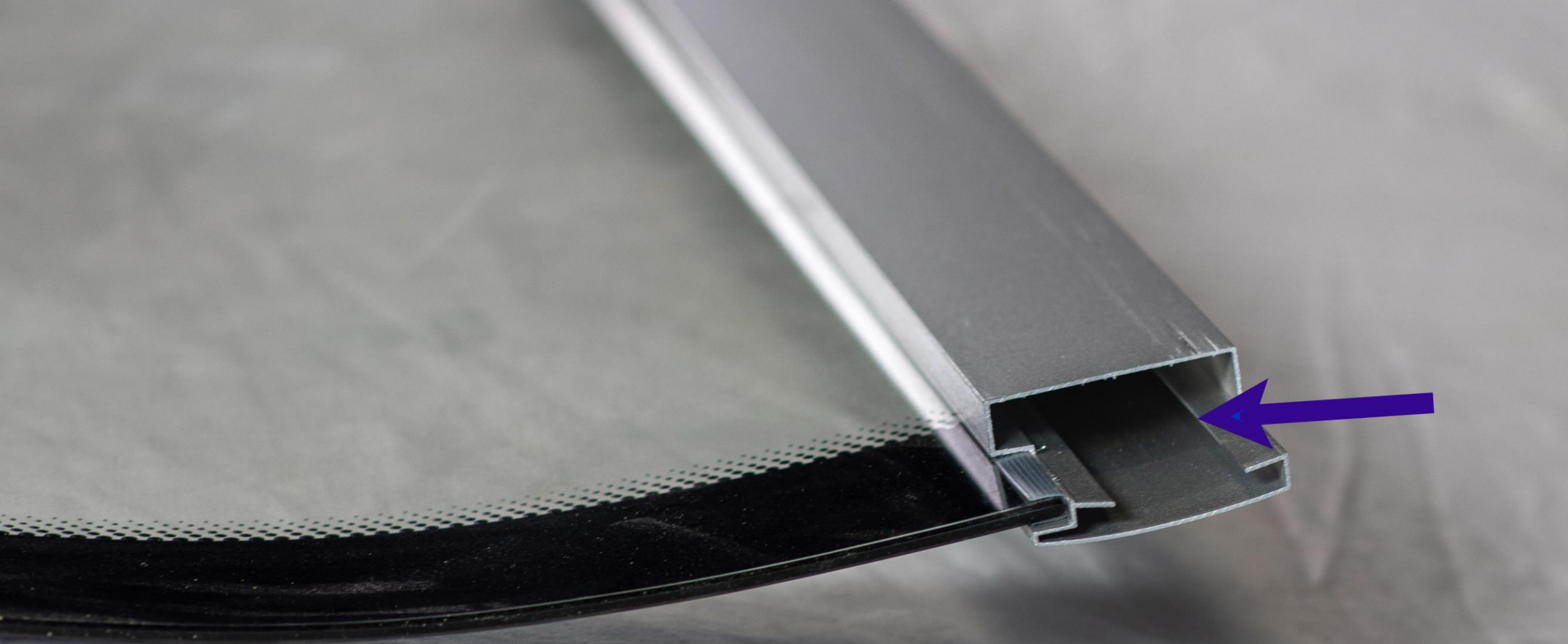
*Power Drill*





*Stile with a corner cutout is the bottom end of the panel*





*Center Stile has half-surface cutouts at both ends that tracks shall run through*



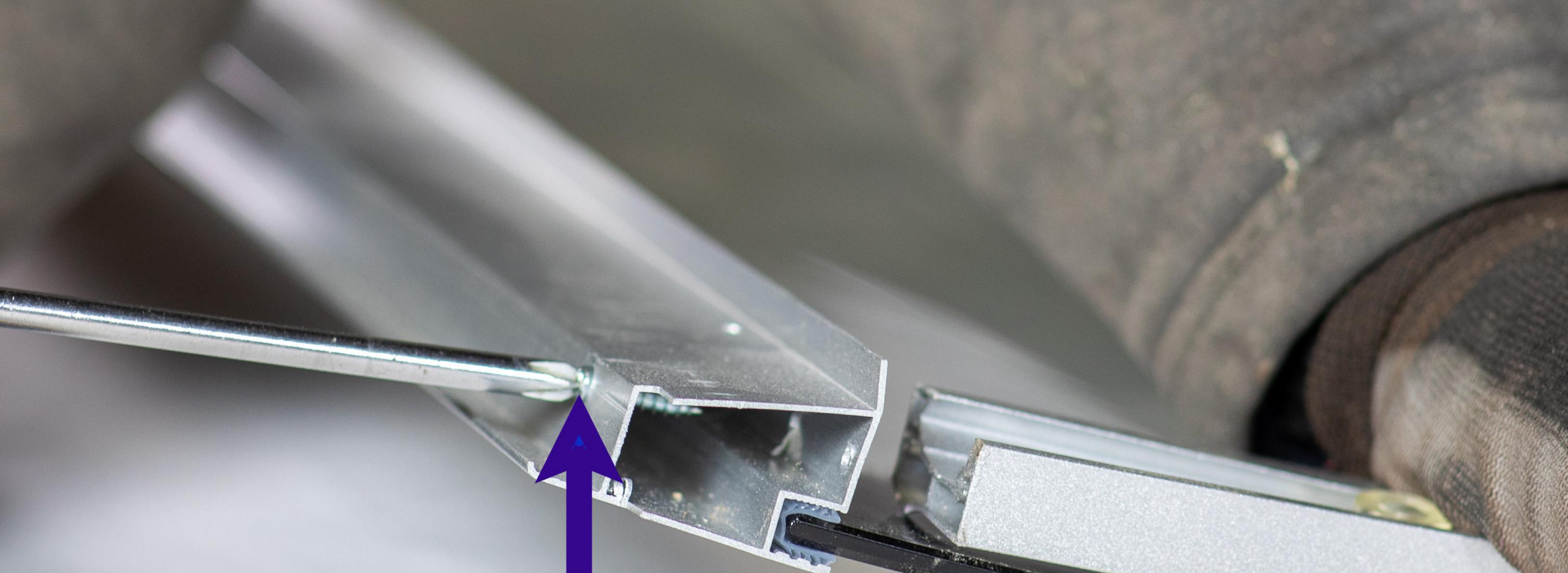
*Bottom end of the panel*





*Bottom Track*

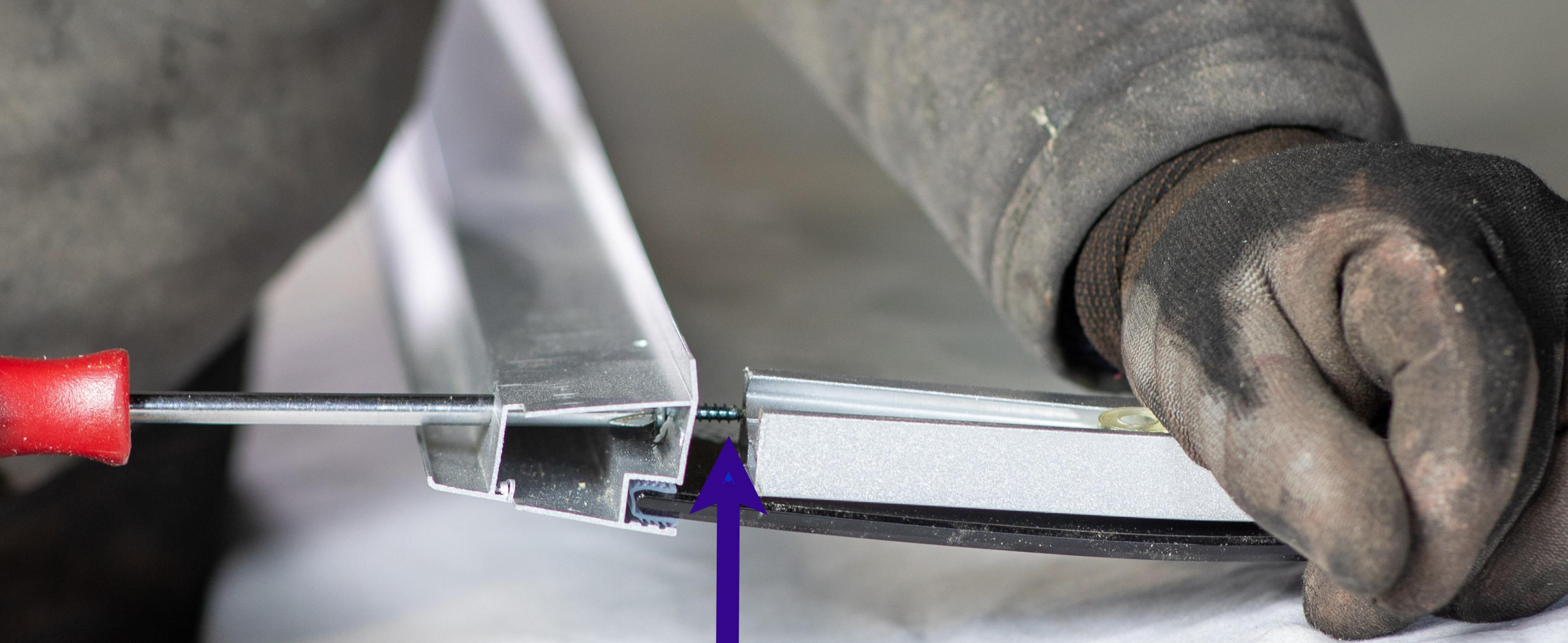
*Attach bottom track to panel*



*Use 7/8 iron screw going  
through the first pre-drilled hole*



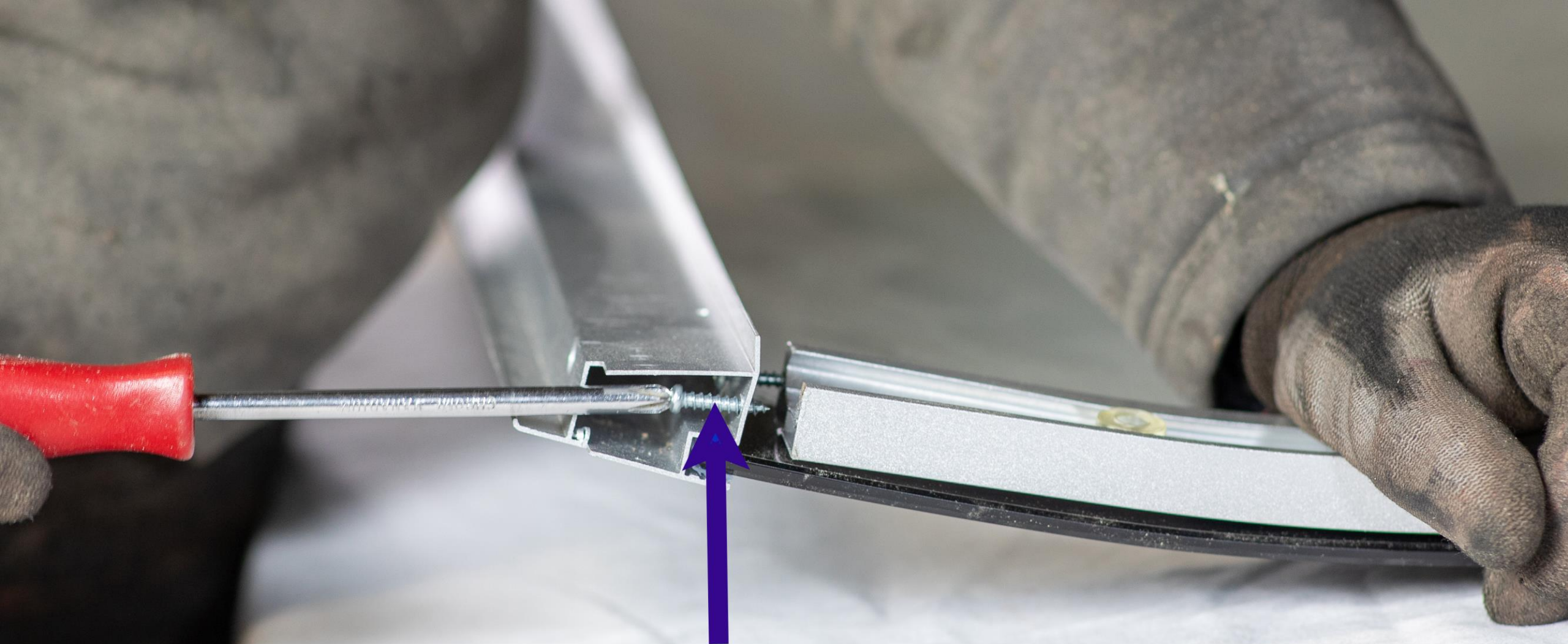
*Let the body of 7/8" screw go through the second hole*



*Let the tip of the screw go into  
the screw hole in the track*

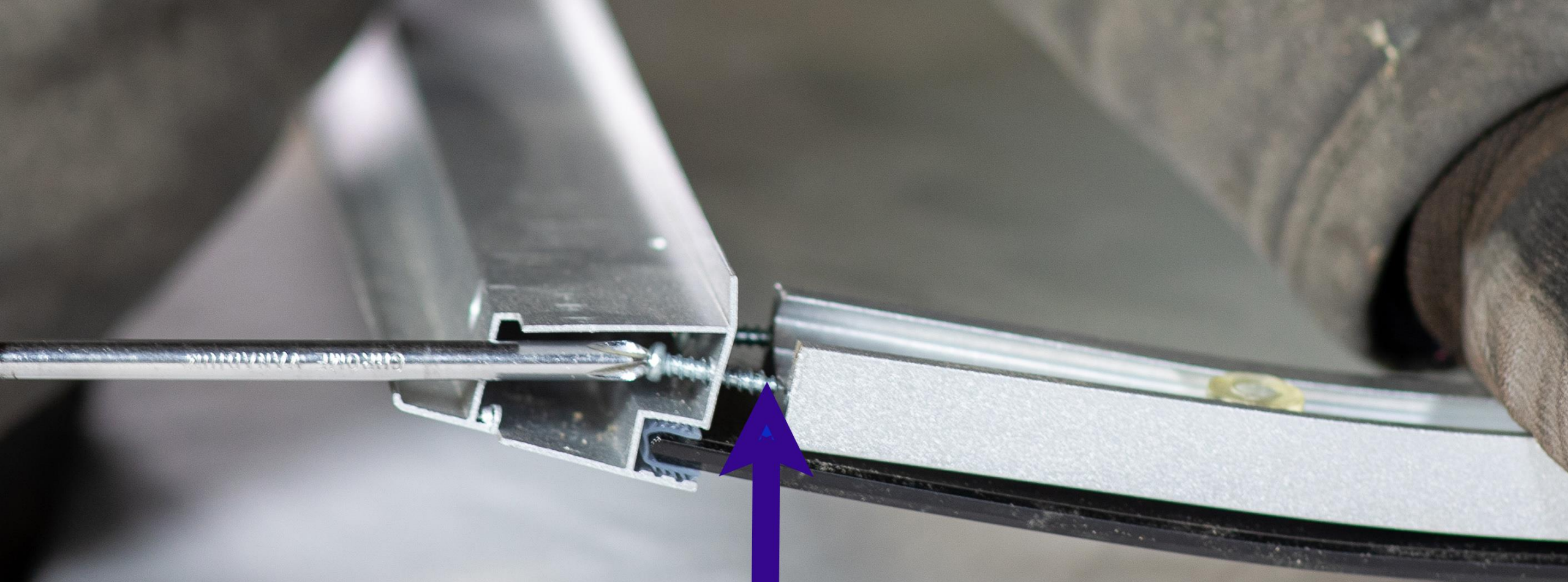


*Make a couple of turns to let  
the screw stay in place*

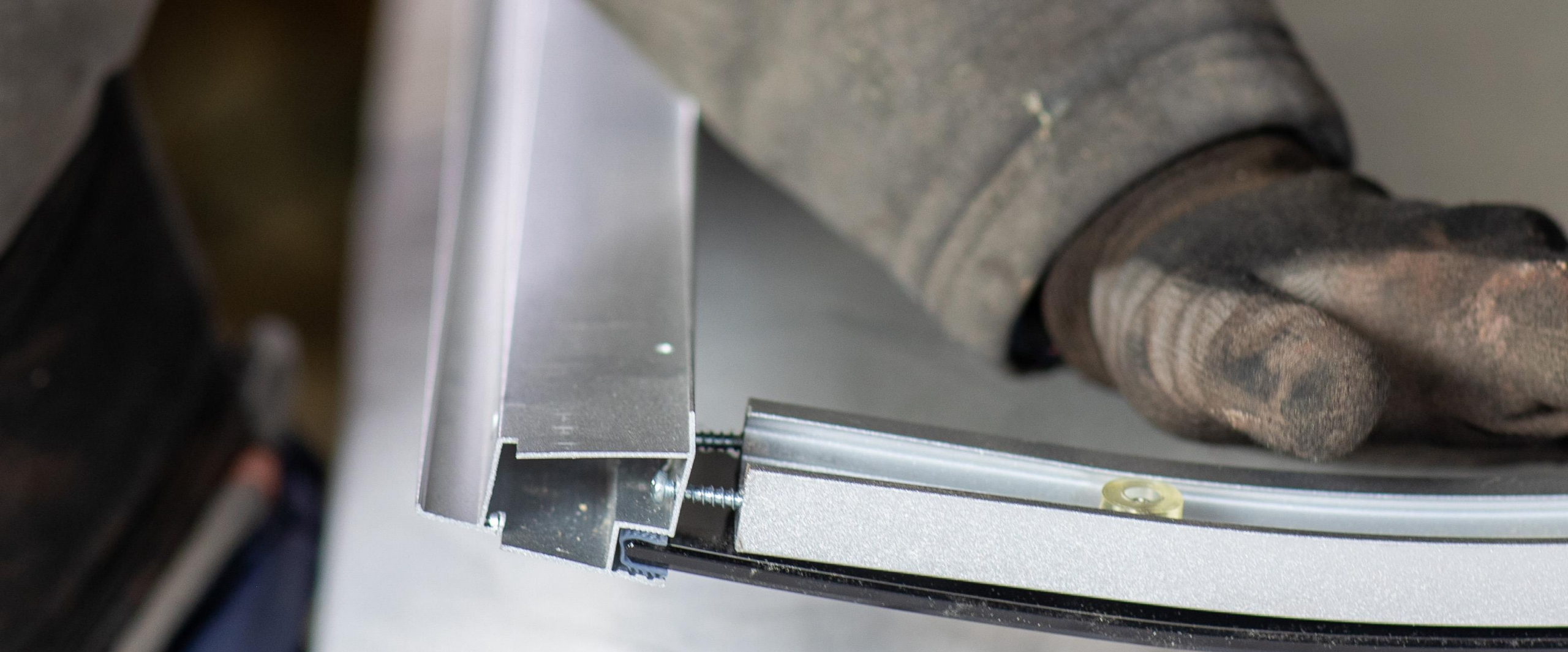


*Repeat for the second screw*





*Make a couple of turns to  
secure the 2nd screw in place*



*Both screws are in place  
We can tighten them now*



*Power screw driver comes in handy*

*Tighten both screws alternatively*



**WARNING** TO REDUCE THE RISK OF INJURY, USER MUST READ INSTRUCTION MANUAL. WEAR EYE PROTECTION. IF BIT JAMS, TOOL MAY GO OUT OF CONTROL.  
**PREVENCIÓN** PARA REDUCIR EL RIESGO DE LESIONES, EL USUARIO DEBE LEER EL MANUAL DE INSTRUCCIONES. USAR PROTECCIÓN OCULAR. SI LA BROCA SE ATASCA, LA HERRAMIENTA PUEDE SALIR FUERA DE CONTROL.  
**ATTENTION** POUR RÉDUIRE LE RISQUE DE BLESSURES À L'UTILISATION, LIRE LE MANUEL D'INSTRUCTIONS. PORTEZ UNE PROTECTION OCULAIRE. SI LE FORET COÛCE, L'OUTIL PEUT SORTIR ET DE VOUS ÉCHAPPER.

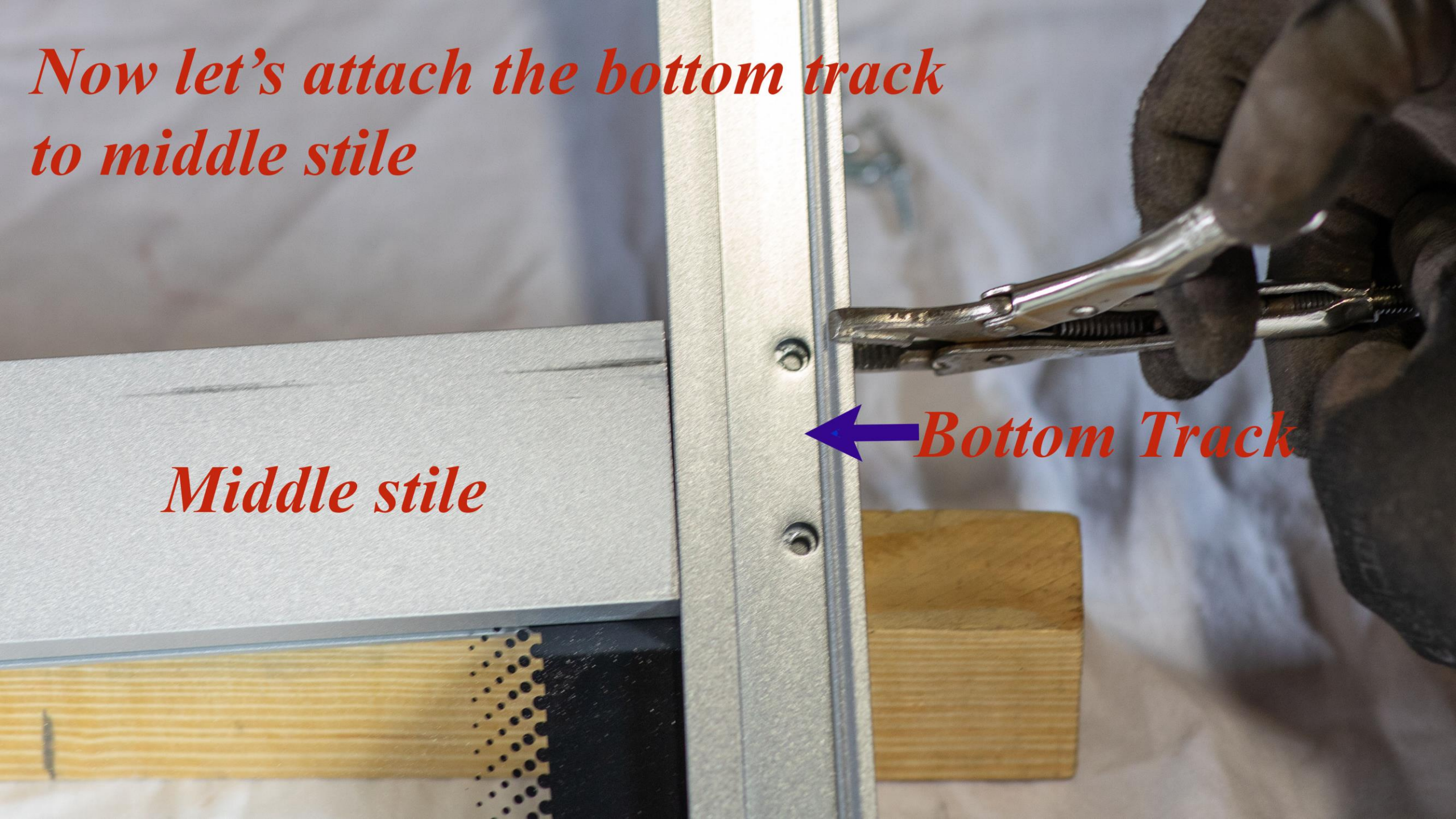
*Tighten both screws  
all the way in*



*Now let's attach the bottom track  
to middle stile*

*Middle stile*

*← Bottom Track*



*ensure tight connection*



*1. Use a locking grip  
pliers to clamp stile  
and track together  
next to pre-drilled  
hole*



*Use 1/16" drill bit to drill a pilot hole  
on the first layer of middle stile*

*Use 3/8" screw  
to attach*







*Use 3/8" to  
attach*

*Attached*





*Clamp track and stile next to  
the second pre-drilled hole*



*Drill a pilot hole on the stile*



*Middle stile and bottom track  
are attached*

*Top end of curved front panel*

*Wider cutout to  
accommodate top track*

*No Corner  
cutout*



*Place the top track onto the top end of the panel*

*Top track*

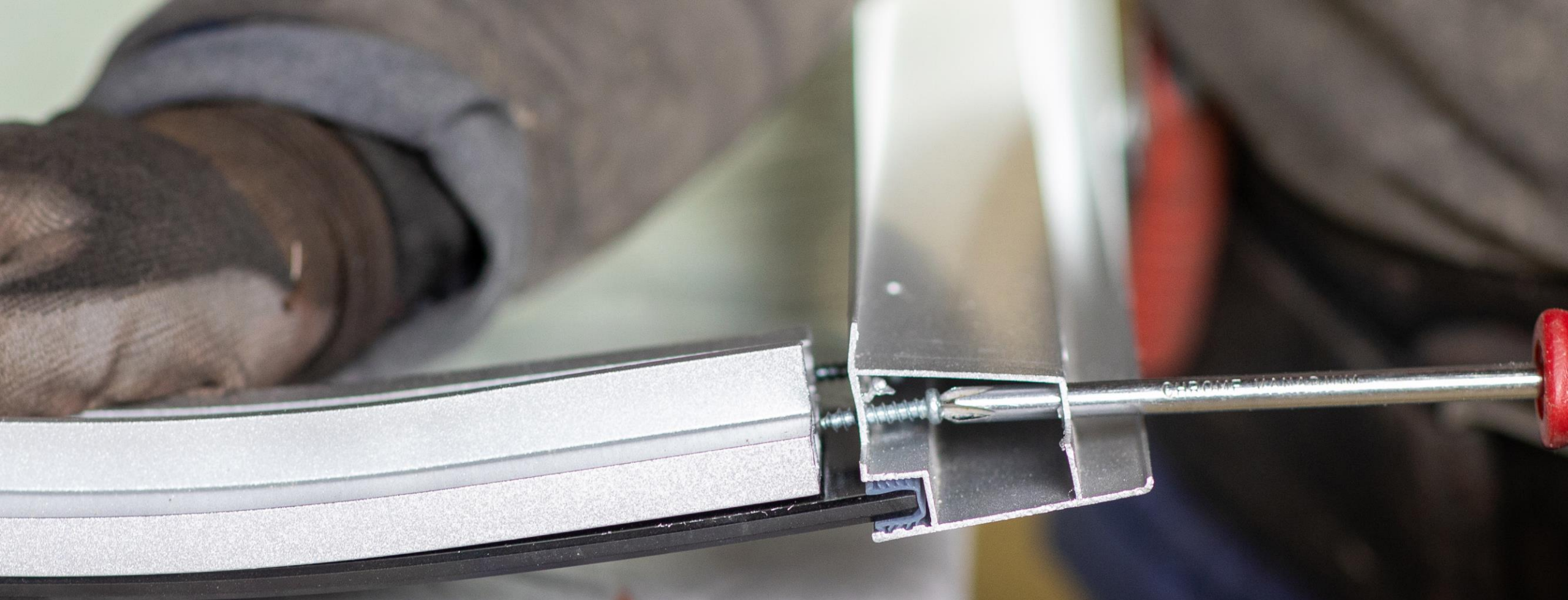




*7/8" screw*

*Repeat the same procedure of  
attaching stile to track*





*Set both screws in place*

*Secure both screws*  
*Alternatively*



*Use 7/8" Stainless Steel  
Screws to attach the track  
to middle stile*



*The track has two pre-drilled holes  
but stile doesn't*





*Grip lock the stile and track  
at the point next to the hole*



*Tap with rubber mallet for tight connection*



*Use 1/16" drill bit to drill a pilot hole on the stile's first layer*

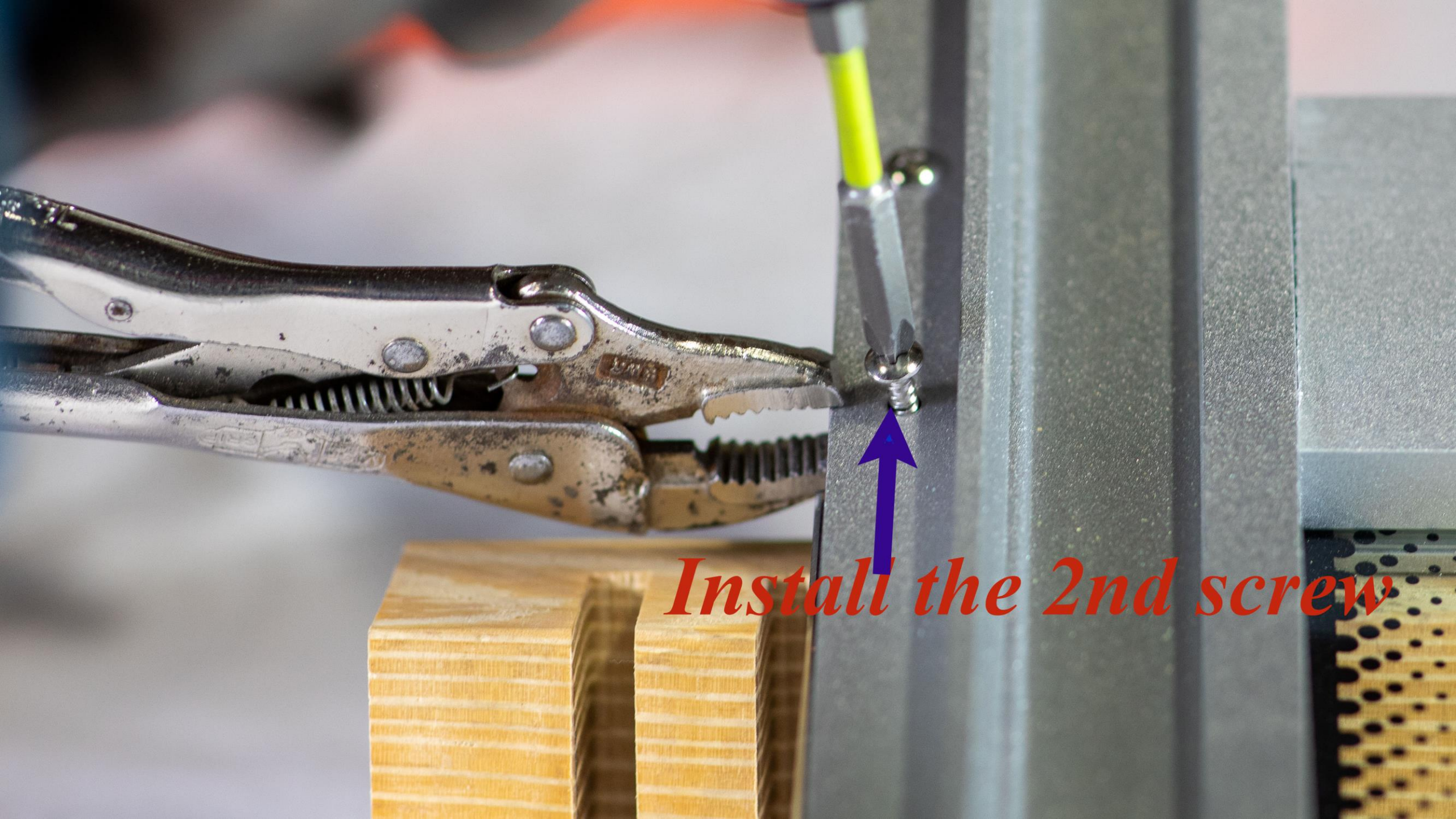


*Use 7/8" screw to secure  
No countersink*



*Tip: use a clamp to hold stiles  
in place*





*Install the 2nd screw*

*Tip: use a clamp to hold stiles  
in place*



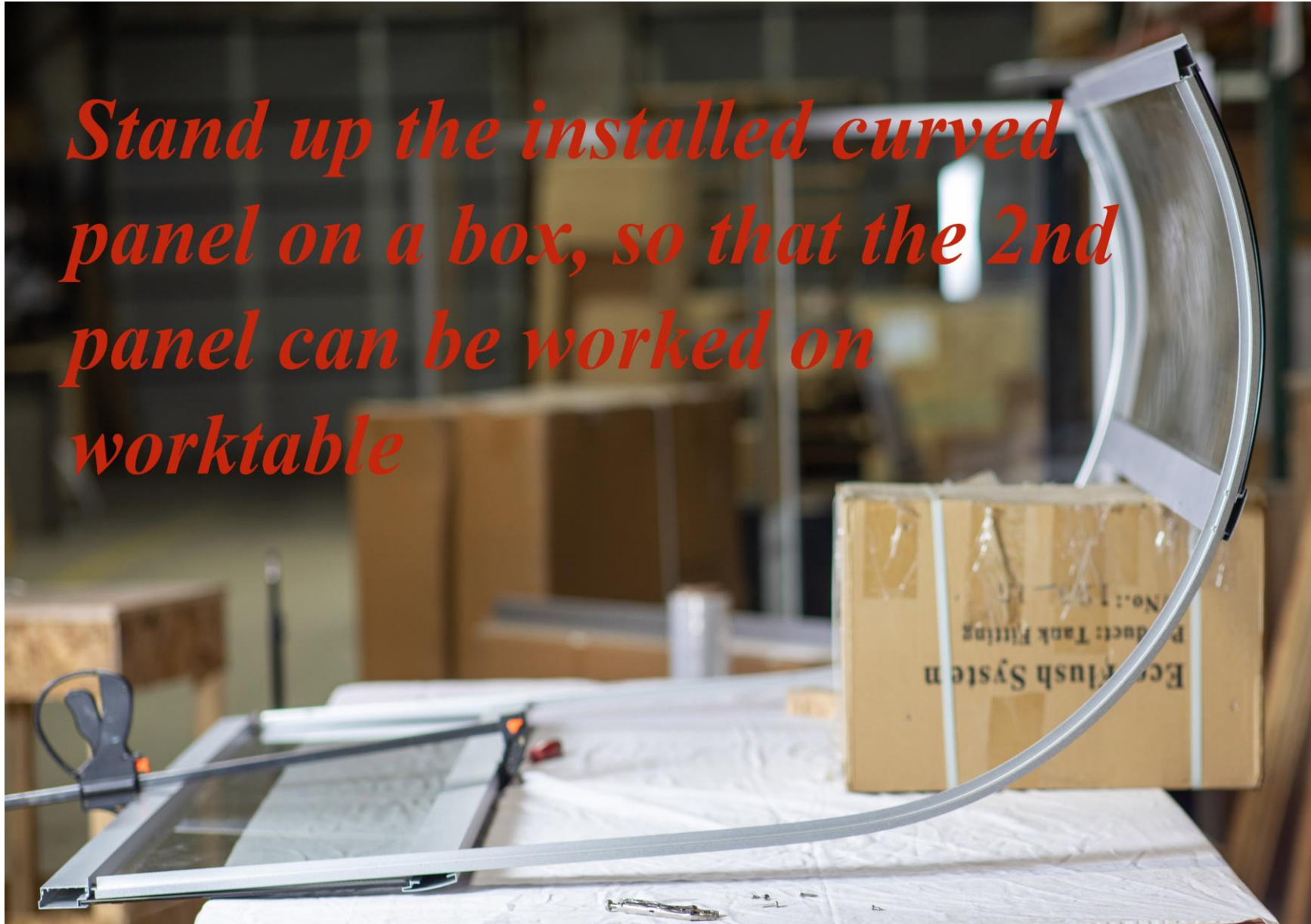
# *Tip Sideview of locking grip*



*Track*

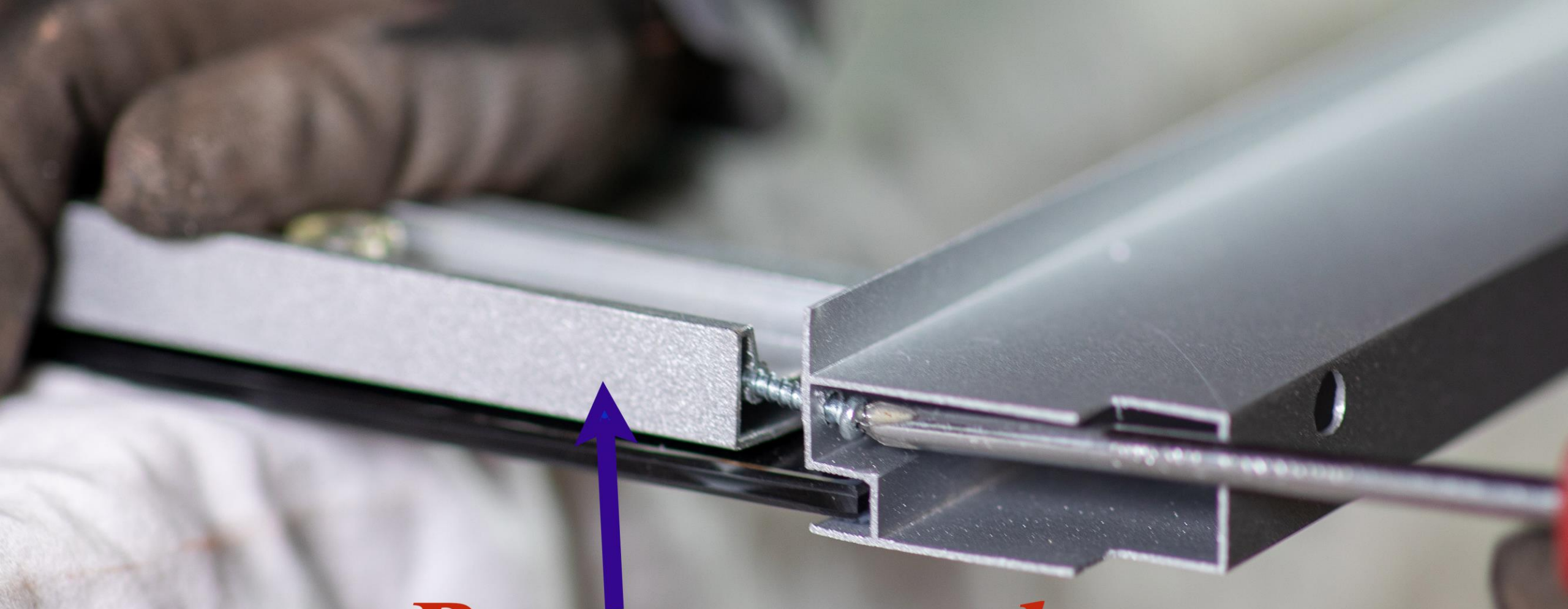
*Middle stile 1st layer*

*Stand up the installed curved panel on a box, so that the 2nd panel can be worked on worktable*



*Set 7/8" screws into  
the top and bottom  
tracks first*





*Bottom track*

*Do not tighten the screws*



*Tighten all four screws on top  
and bottom tracks alternatively*





*Tap for alignment before installing  
the middle stile*



*Use 1/16" drill bit  
to drill a pilot hole  
on middle stile's  
first layer*



*Top track and  
middle stile attachede*

*Top track*



*Middle stile*



*Sideview of top track attachment  
to middle stile*



*Bottom Track*

*Middle Stile*

*Now attach the bottom track  
to middle stile*

# Front Frame in Product

