

Pictorial guide for Shower Room S-4848 Front frame installation

This is a picture guide to go along with the video instruction

In this presentation
you will learn how
to install the S-4848
Front Frame

- **Components Page 3-4**
- **Seals and Edge Guard Pages 5-12**
- **Stile and Panel Installation Page 13-18**
- **Track to Panel Installation Page 19-46**
- **2nd Track to Panel Installation Page 47-56**
- **Assembled Front Frame Page 57-58**

Please call 317-802-9363 (Toll-free 1-877-358-7458 if you have any questions. Thank you for purchasing our product, and good luck!

S-4848 Front Frame Components

4 seal strips

2 curved panels

2 tracks

Screws

Door

Stoppers

2 stiles

rollers



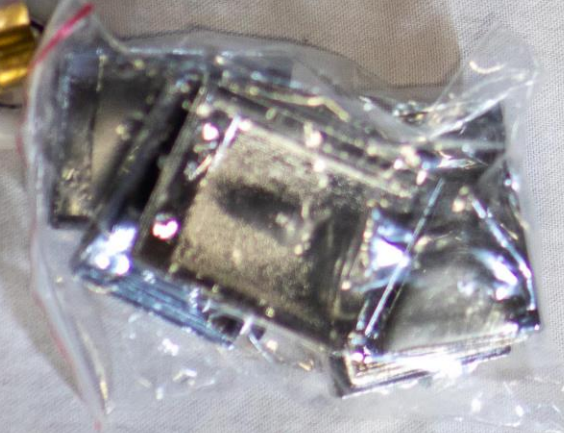
8 door rollers



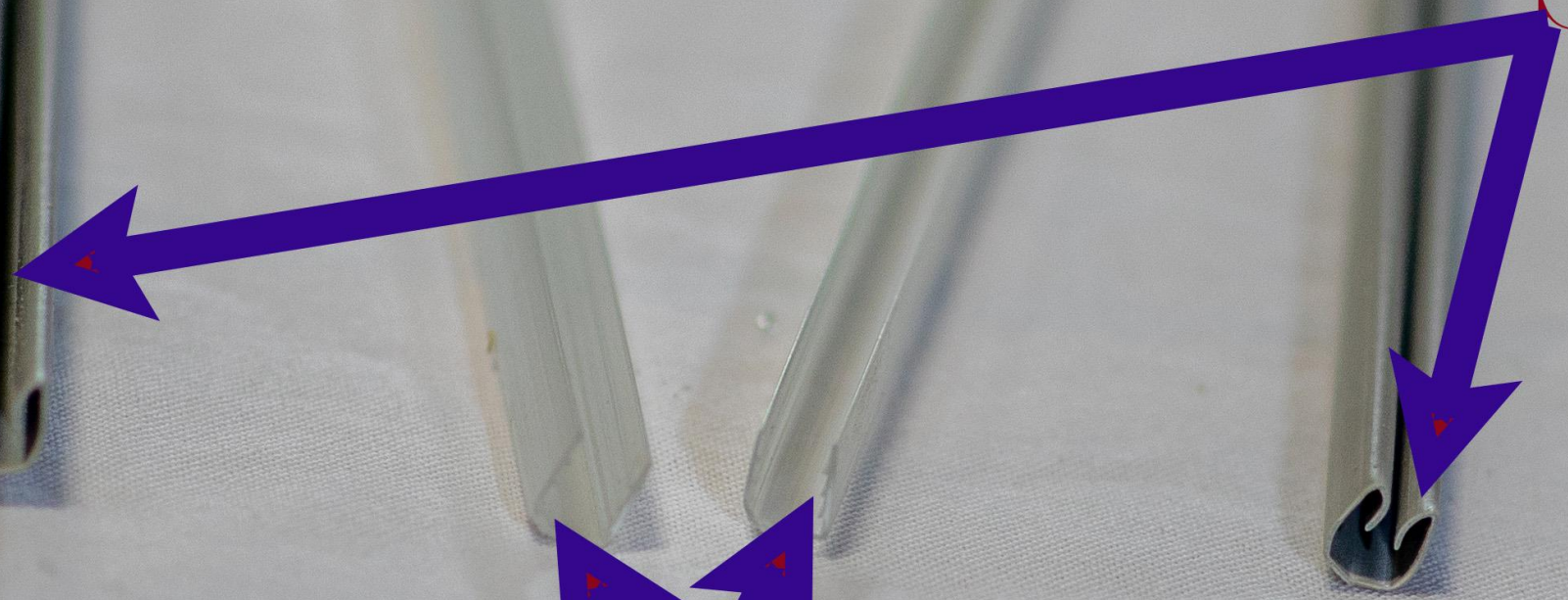
8 7/8" screws



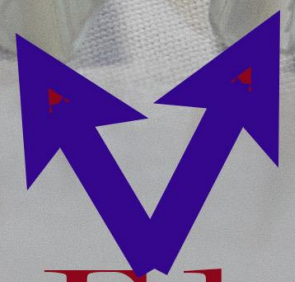
8 door stoppers
and screws



Stile
Seals



Panel Edge Strips





Press the
other leg

Flatten the seals for the stiles



Use pliers press
on a leg

Flatten the seals for the stiles



**You may slide seals
through the pliers**

Flatten the seals for the stiles

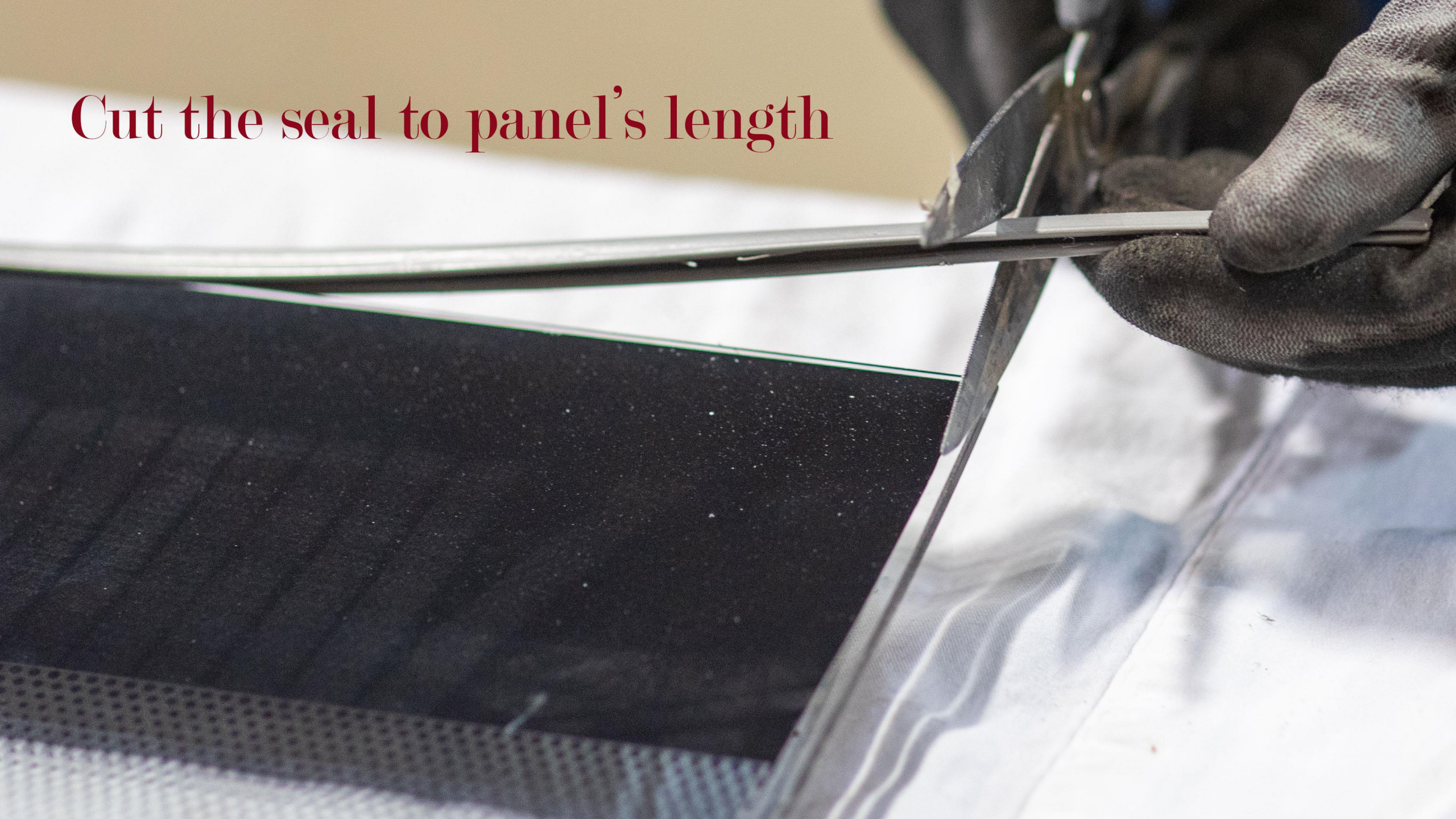
Apply the seal to an edge of panel





Make sure that seal is pressed down all the way

Cut the seal to panel's length



Seal is installed



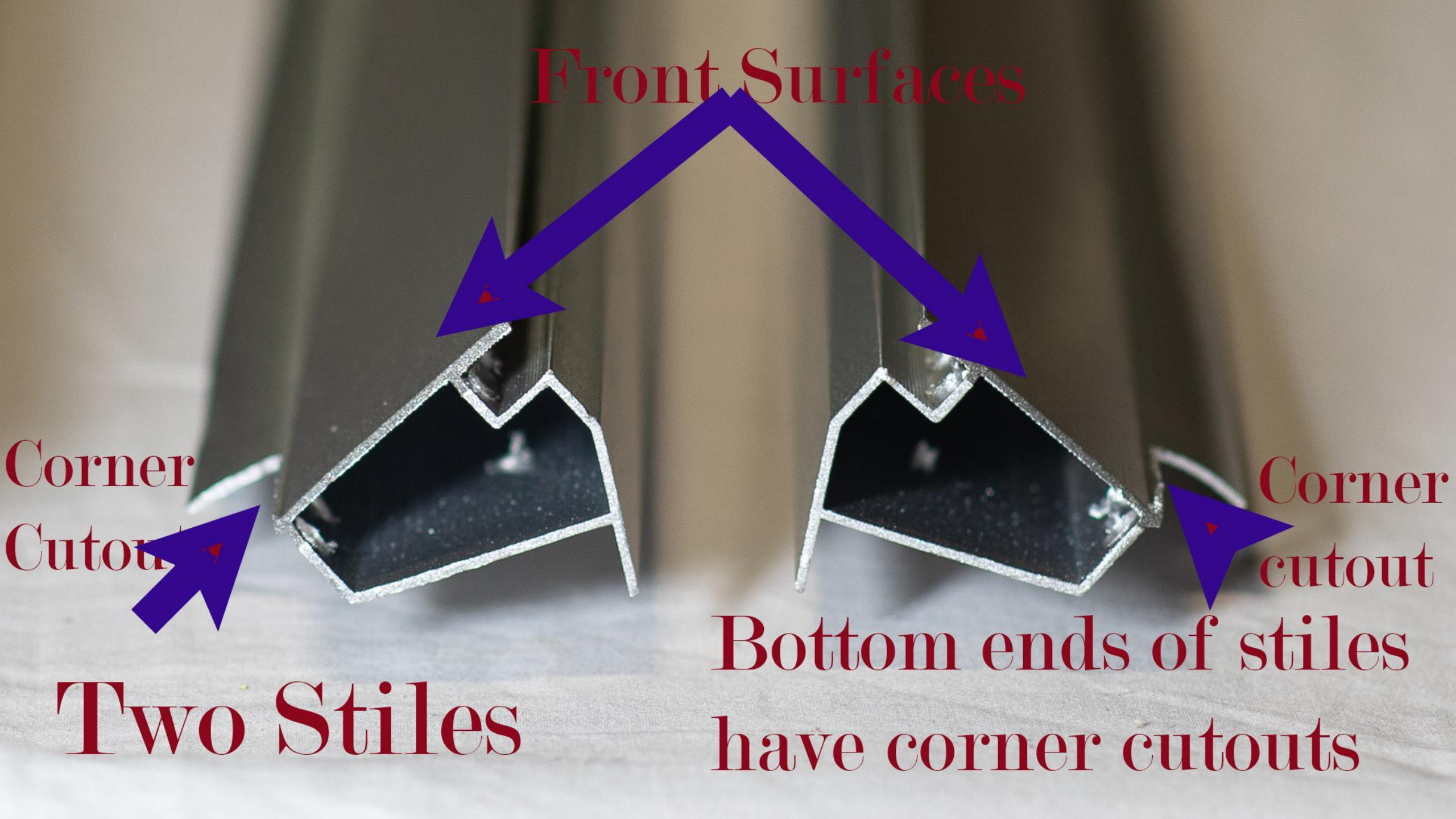
Front Surfaces

Corner
Cutout

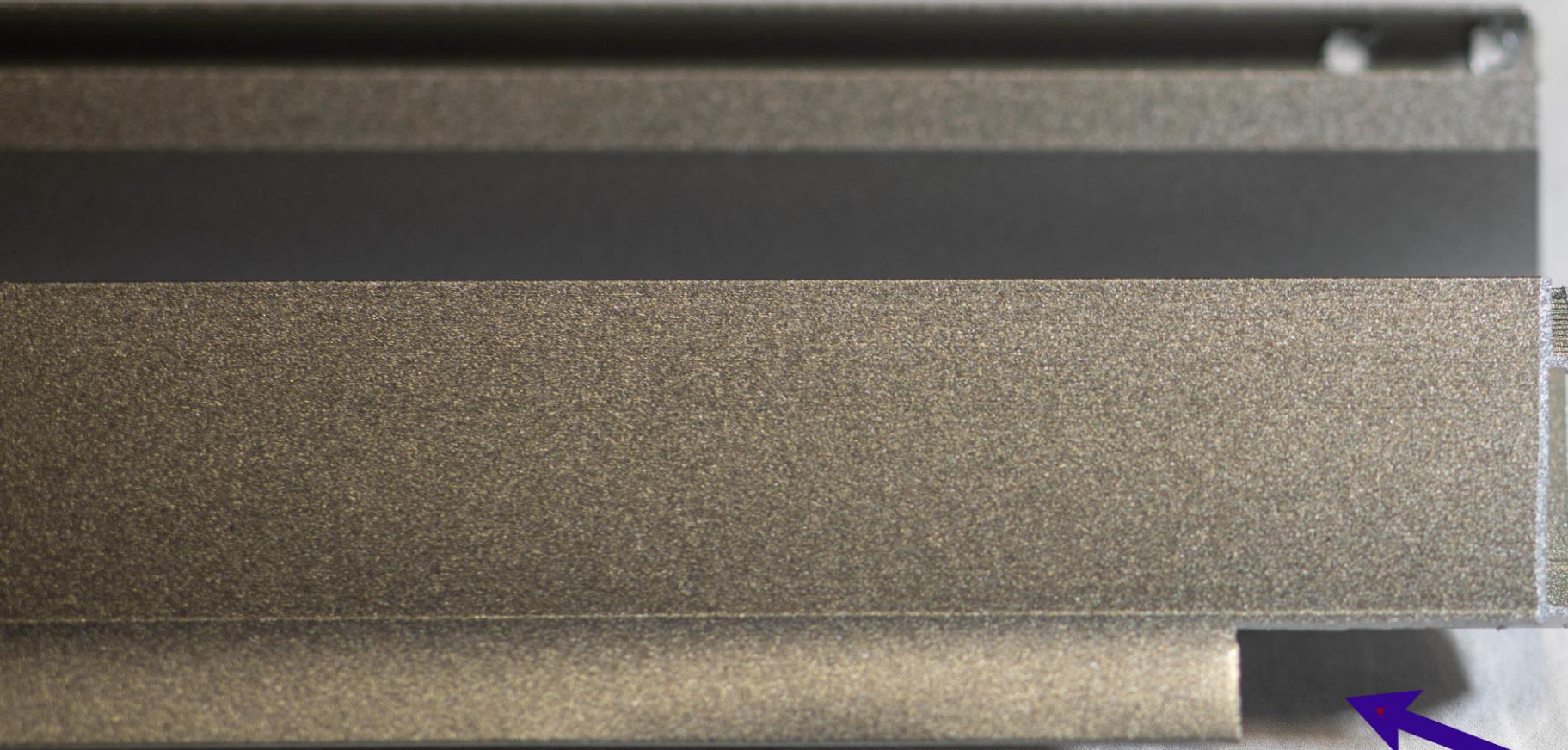
Corner
cutout

Two Stiles

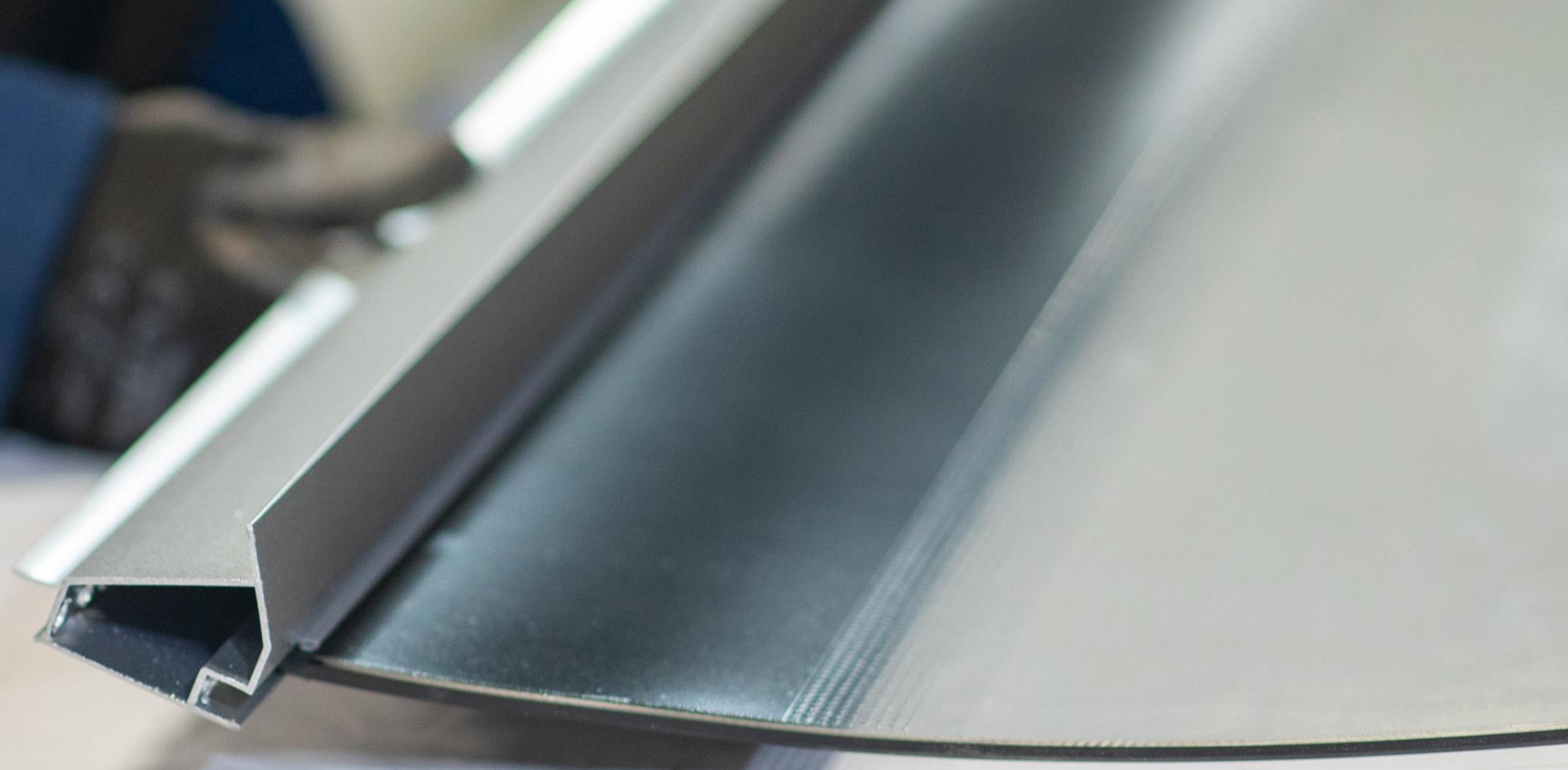
Bottom ends of stiles
have corner cutouts



A Left-hand Side Stile Showing the Front Surface and Cutout



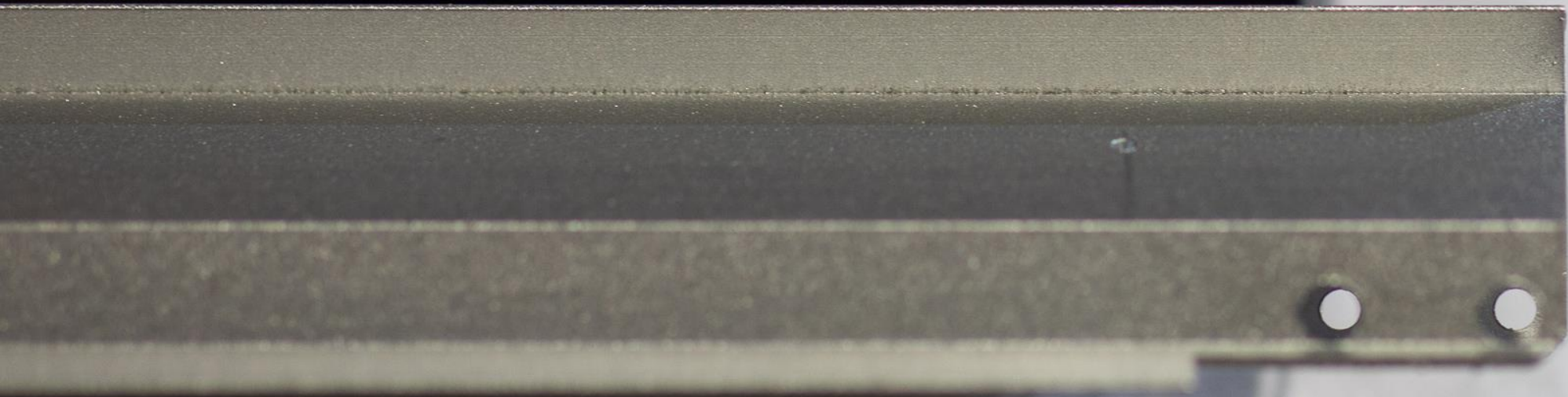
Cutout



Install Stile to Front Panel

Due to the fact that the panel is curved, it takes more time to get stiles installed

*Align up the second hole to
the bottom edge of the panel*



It can be adjusted later

A close-up photograph of a metal stile assembly. A cylindrical wood dowel is inserted into the wing of the stile. A purple arrow points from the text 'Stile wing' to the wing. The background is a blurred blue and white.

Stile wing

Because of the wing
We have to use a dowel
for easy tapping

Set the panel up, use hands to press the stile.
Then, put a wood dowel $7/8$ " as shown. Tap the dowel

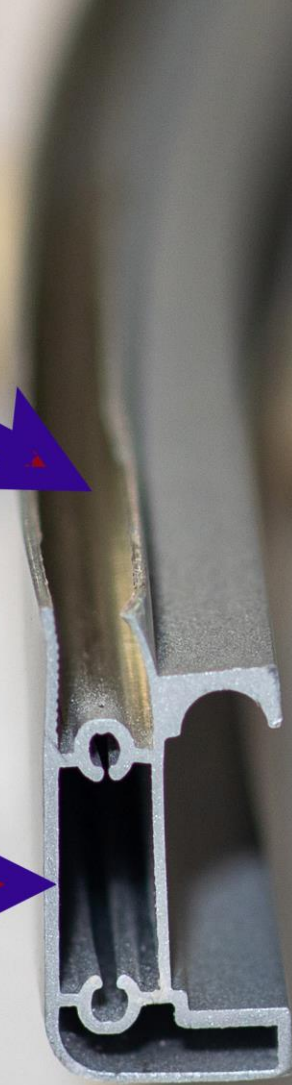
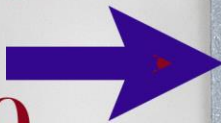


*Tap the stile uniformly
and all the way in*

Panel
Channel

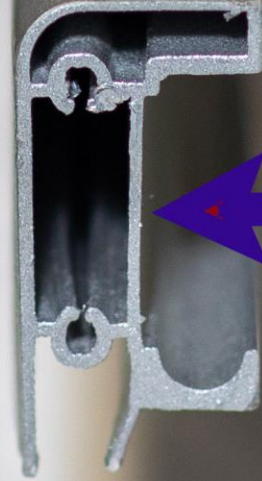


Bottom
Stile



Both stiles are
the same but placed
differently

Top
Stile



S-4848 top and bottom Stiles



Bottom track uses spring loaded rollers. Springs push rollers upward.

Top track uses rollers
with screws.

Use screws to
adjust the door
height.



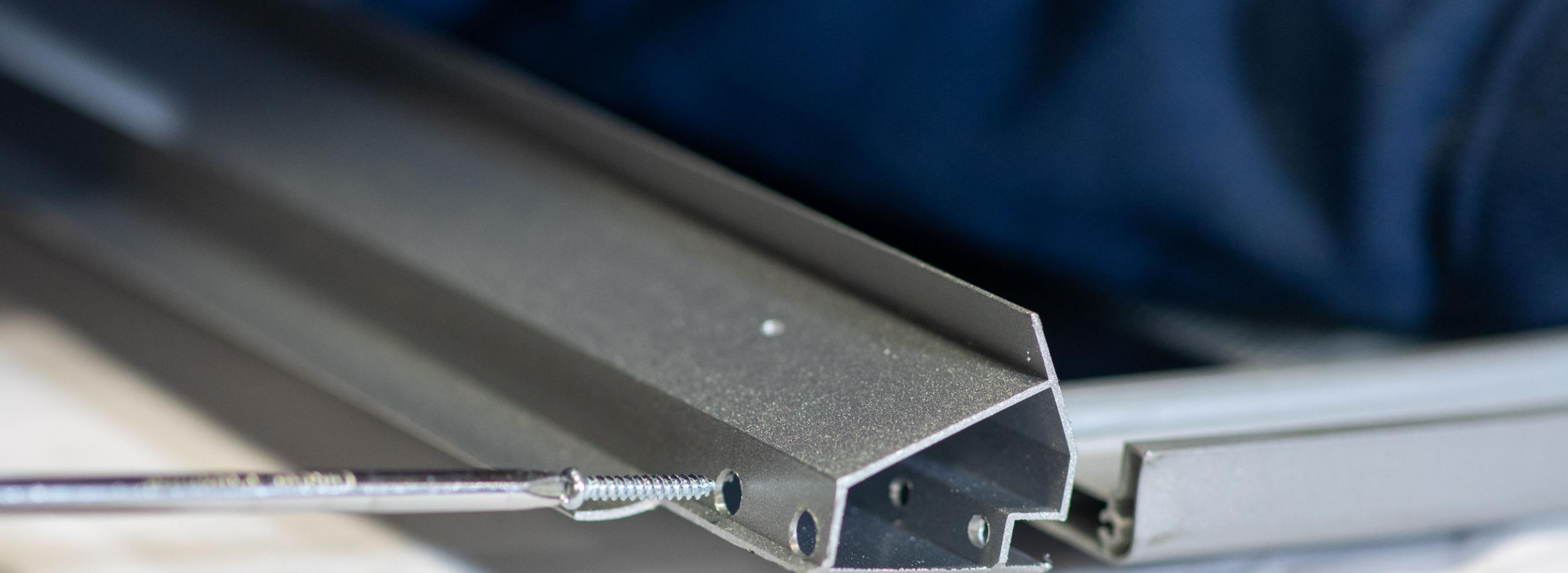
*Let's attach tracks to
front panels*

A close-up photograph showing a silver metal track being attached to a dark, textured panel. The track has a U-shaped groove on its bottom edge. A person's hand is visible on the right side, holding the track in place. The background is slightly blurred, showing a white surface and some dark fabric.

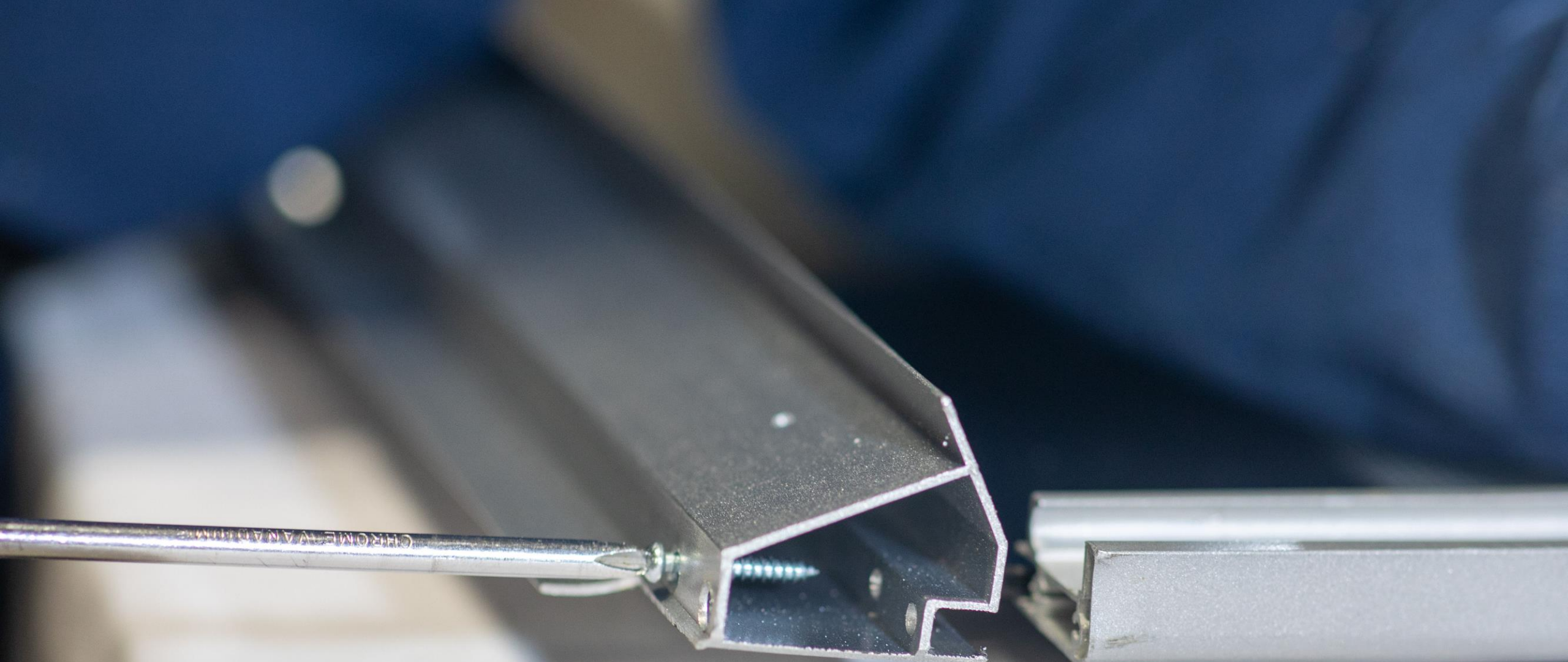
*Fit panel's end
to the groove
on the track*

A close-up photograph of a mechanical assembly. A black track is being moved towards a grey stilette. The track has a small notch or groove on its top surface. The stilette is a thin, dark rod that fits into the track. The background is blurred, showing a blue and white surface.

Slide track toward stile



Use 7/8" screw and go through
a pre-drilled hole on stile

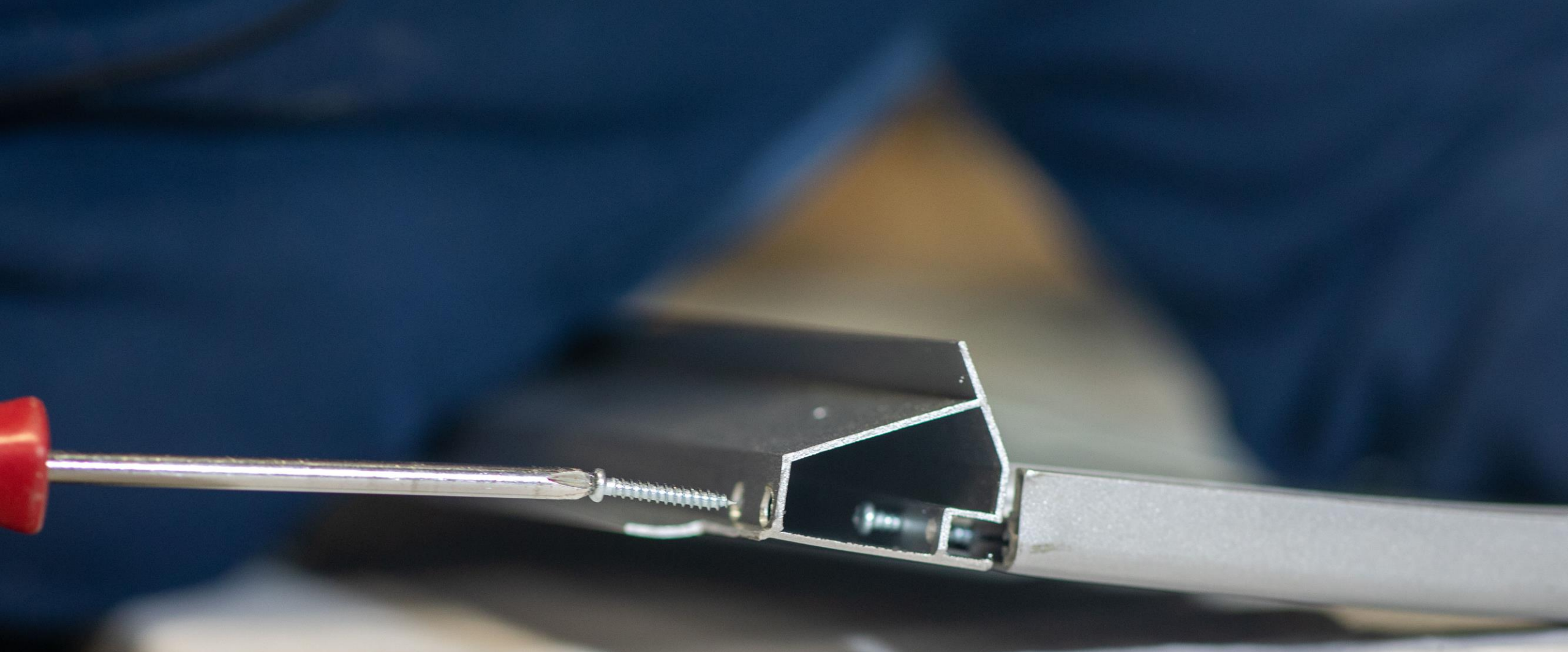


**The body of the screw goes
through next pre-drilled hole**

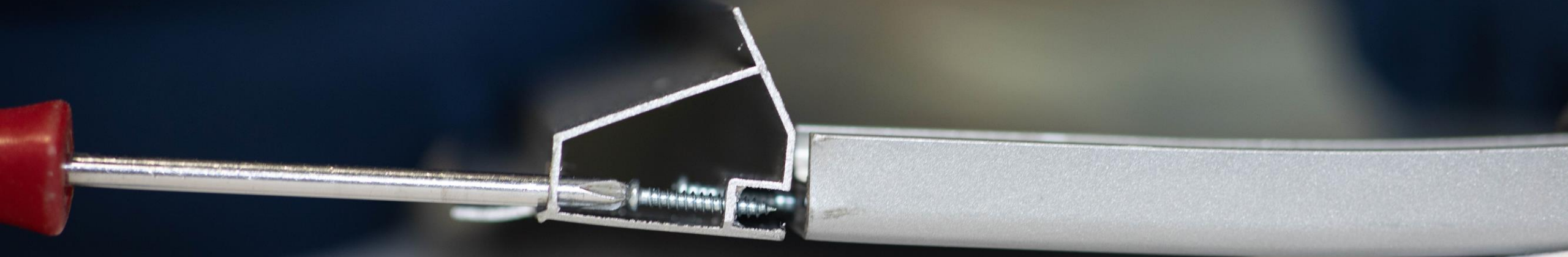


*Make a couple of turns
to set the screw in place*

*Let tip of the screw goes to
screw hole in the track*



Repeat the same for the 2nd screw



**Set the second screw into screw hole in the track
Then make a couple of turns**



Now both screws are set in place



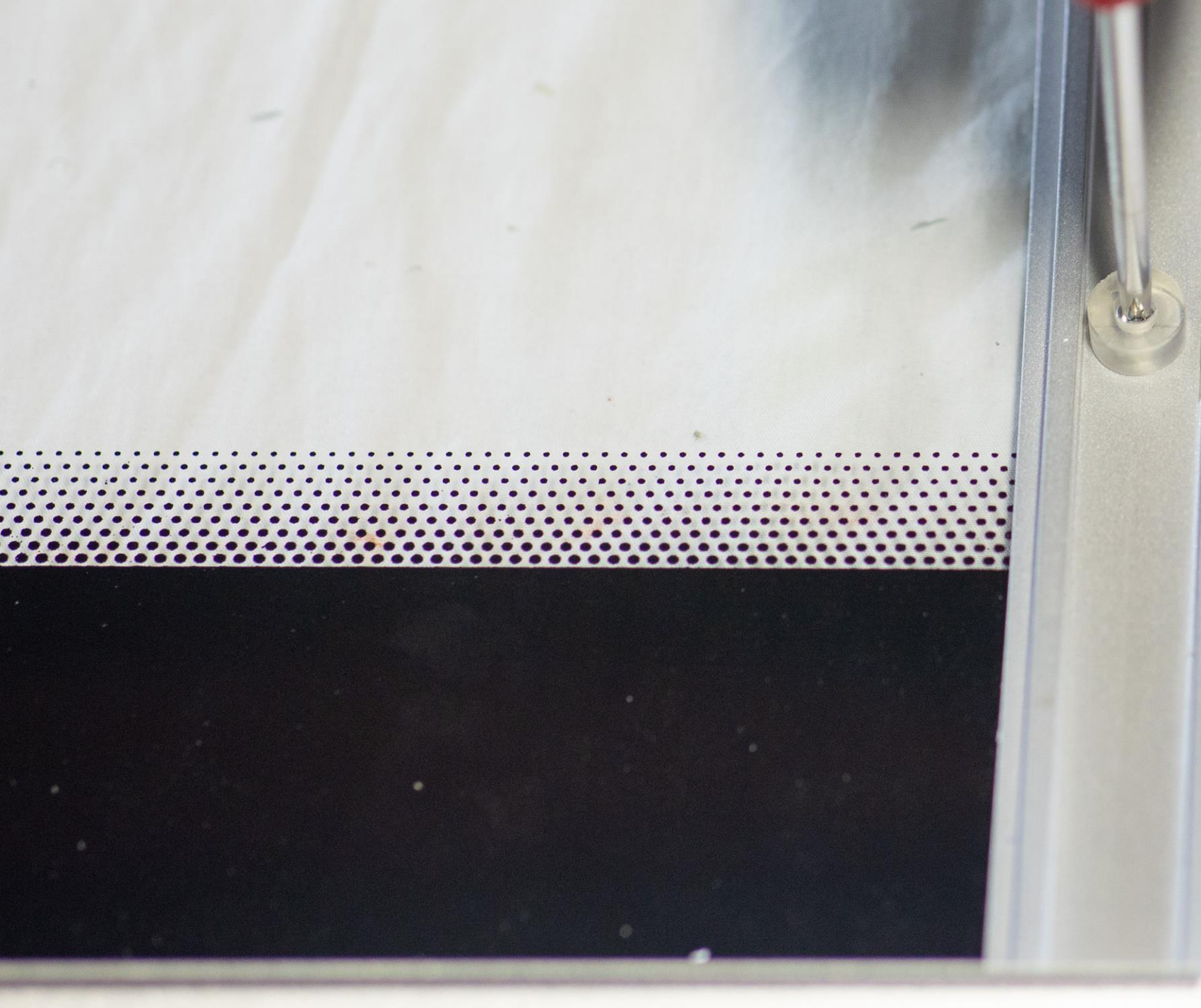
*Tighten the screws with either
power or hand driver*



Tighten the 2nd screw

A close-up photograph of a metal extrusion assembly. The assembly consists of several horizontal metal profiles. A red arrow points to the joint where a vertical profile meets a horizontal profile. The background shows a perforated metal mesh.

Make sure that connection is tight



Install door
stoppers to
the track
4 on a track

The door stoppers in the middle
of the track



Now let's install the other track

1. Fit the panel's edge into the groove
2. Slide track to stile

Stile and track
don't flush

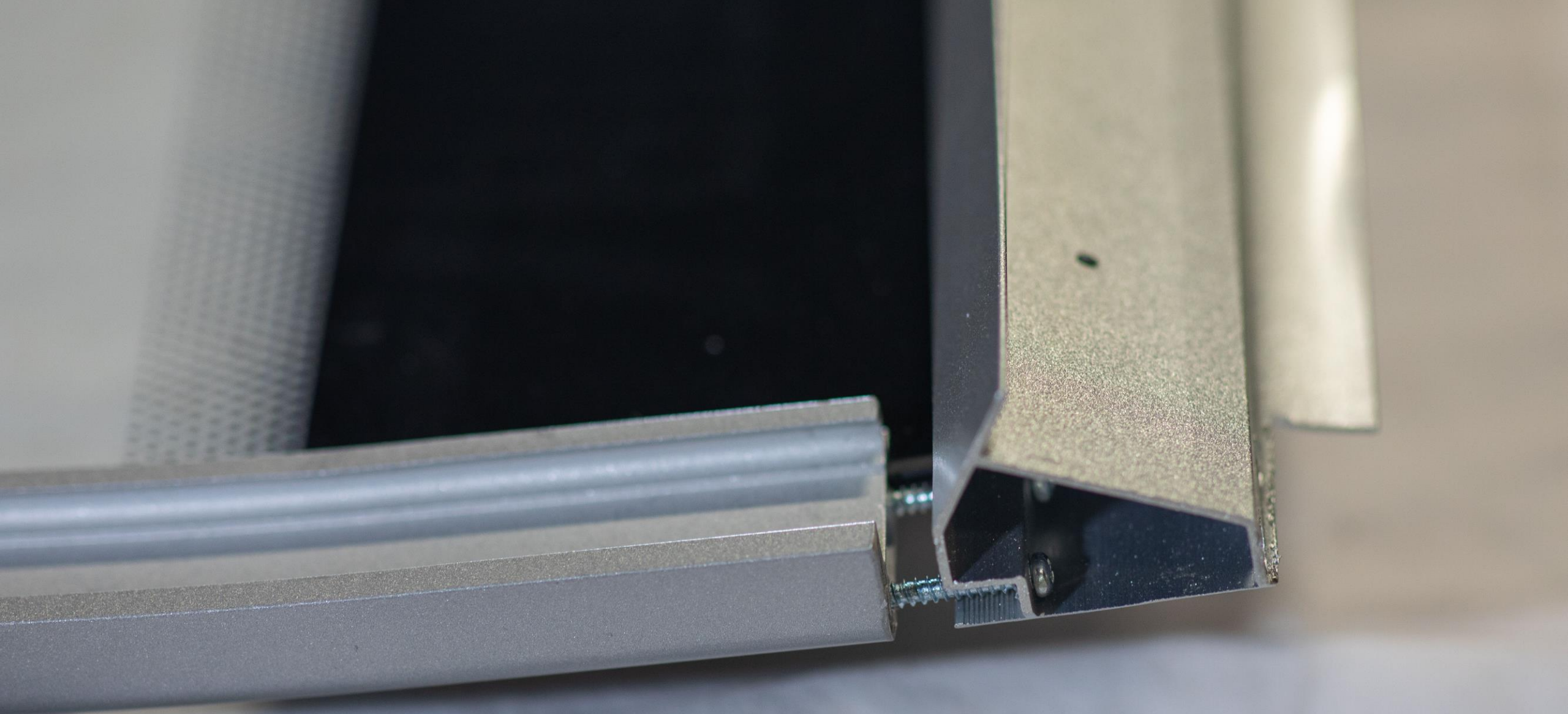




Use a mallet to tap on the other end of the stile to flush them



Now they are flushed



Use 7/8" screws to attached

Tighten the screws



Tighten the 2nd screw





Install 4 door stoppers on this track



**Now this panel has top and bottom
tracks attached**

S-4848 doesn't have middle stiles

**Install panel
edge guard
strip**





Cut the edge guard the same
length as the panel



*Install the edge guard strip
The ends of the strip go
inside the track grooves*

You can install the guard strip before the installation of tracks too.



Let's install the other panel

For easy installation of the second panel, use a box to raise up the attached panel

Panel attached

Panel to attach



A close-up photograph of a metal track assembly. A clear plastic cap is visible on the track. In the background, a perforated metal panel is visible. The text is overlaid on the right side of the image.

**Move the 2nd panel to fit
into track's groove**

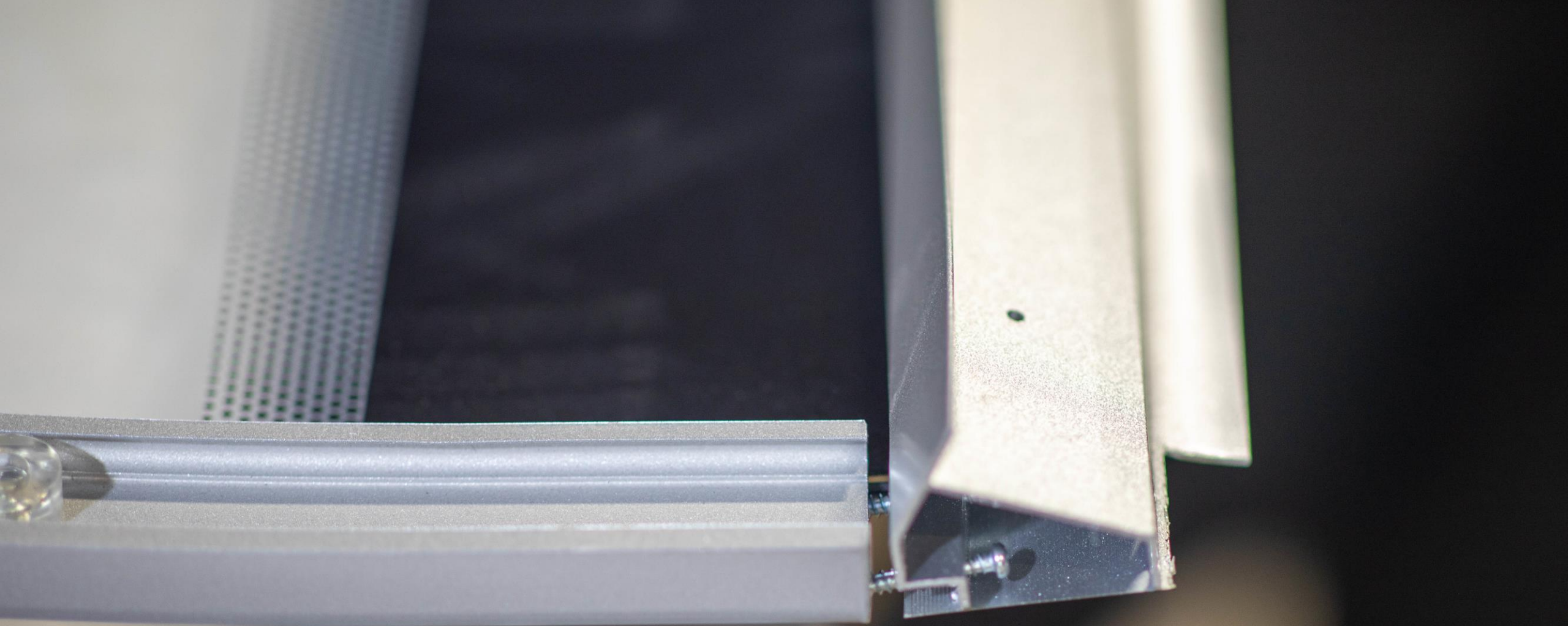
The tracks are fixed to the 1st panel already



*You may use hands or mallet
to tap the panel into position*

A close-up photograph showing the intersection of a window track and a panel. The track is a dark, metallic-looking frame. The panel is a dark, textured material, possibly mesh or fabric, which is being inserted into the track. The background is a light-colored, textured surface, likely a wall or ceiling. The lighting is soft, highlighting the textures and the fit of the components.

The track and panel are in position



Set two 7/8" screws in place as before

Have screws on both ends of the panel set in place, and tight them alternatively!!!



Set two 7/8" screws in place at the other track



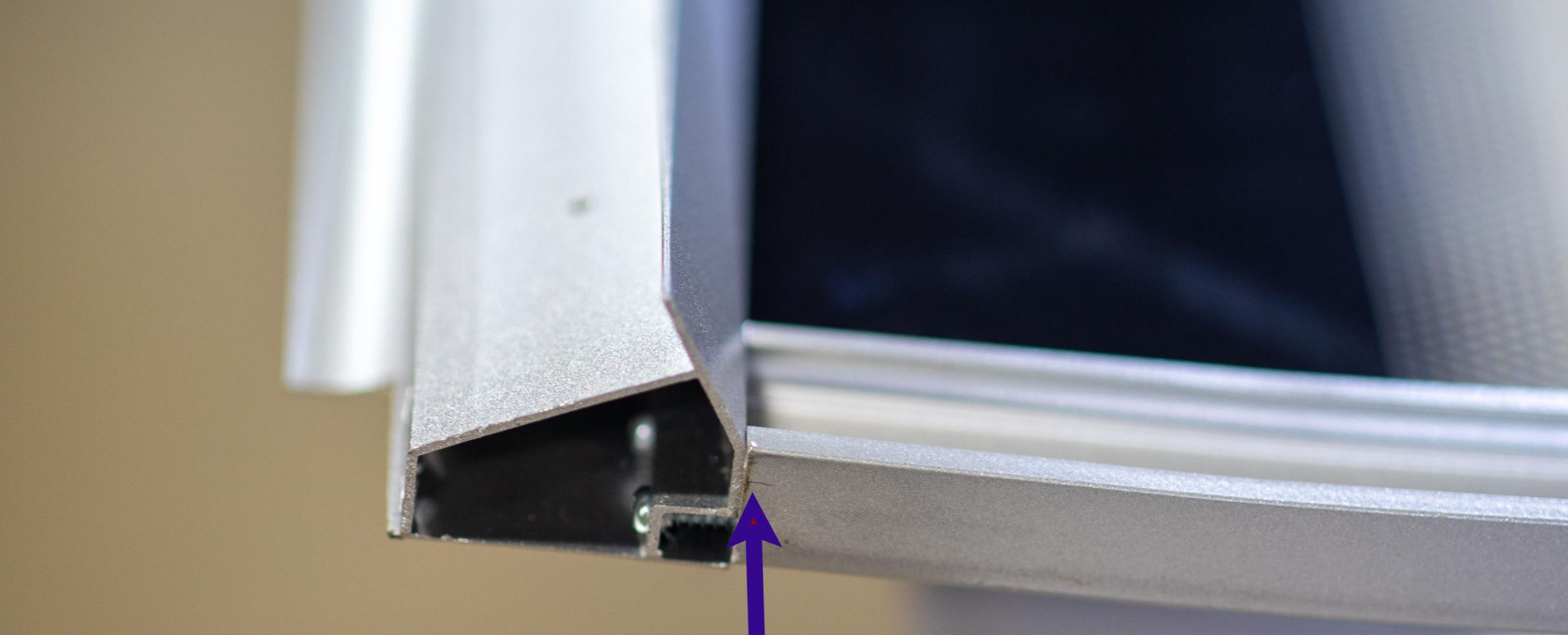
**Now tighten 4 screws alternatively.
Use mallet if needed to flush the ends.**

Use mallet to tap to make the ends flush





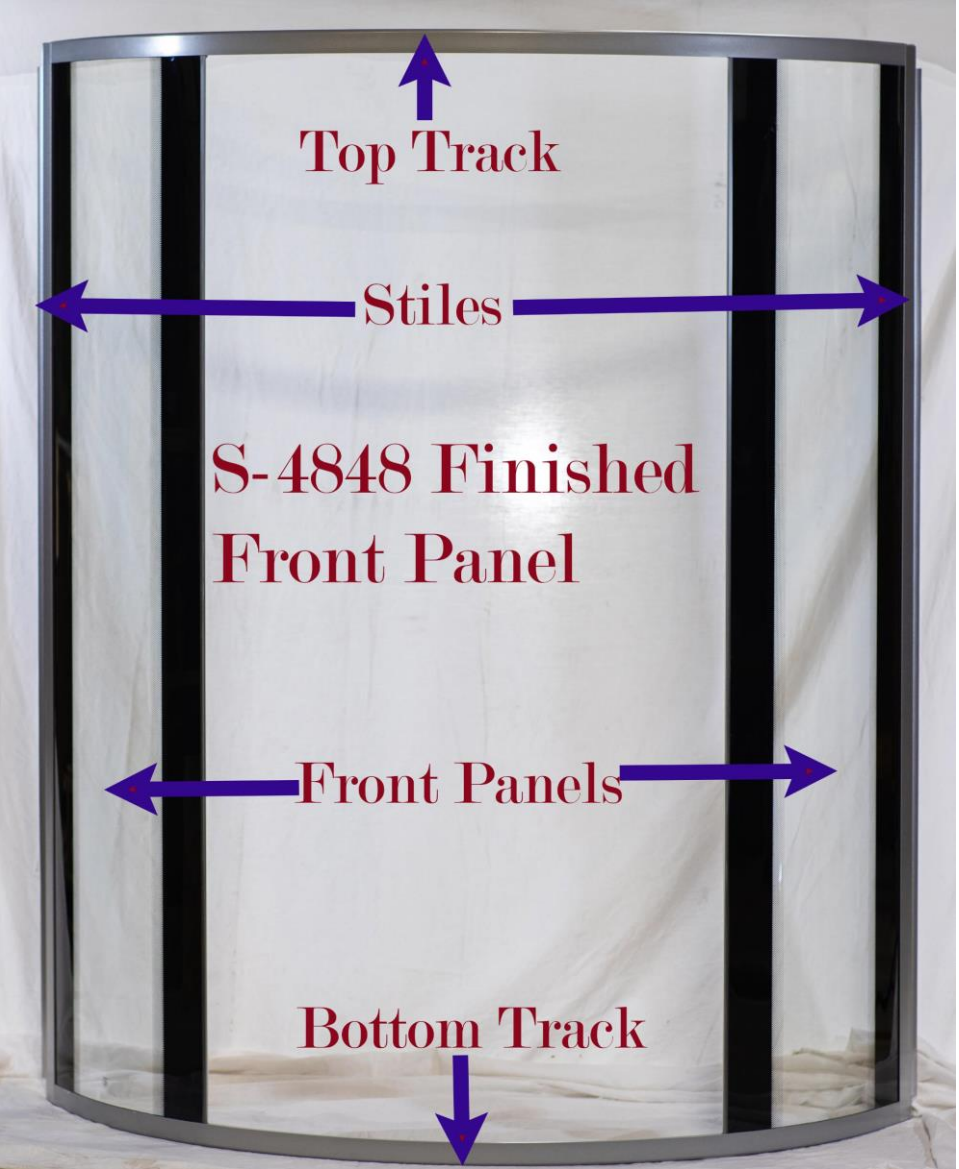
*After all tapped into positions
Tight up all screws*



Make sure the connections are tight



**S-4848 Front
Frame Backside**



Top Track

Stiles

S-4848 Finished
Front Panel

Front Panels

Bottom Track